



PLEASE READ CAREFULLY
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CONSIDER THE ENVIRONMENT

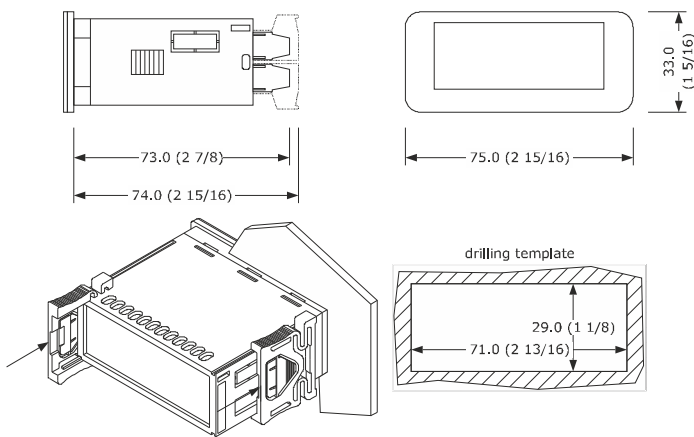
EN ENGLISH

- power supply 115... 230 VAC or 12-24 VAC/DC (according to the model)
- multi-sensor input (PTC/NTC/J/K/Pt 100/Pt 1000/Ni 120/0-20 mA/0-10 V/2-10 V)
- multi-purpose input
- analogue output 0-10V/PWM
- K1 relay 16 A res. @ 250 VAC, K2 relay 8 A res. @ 250 VAC
- alarm buzzer
- TTL MODBUS slave port for programming key, for EVlink BLE module (app EVconnect) or for TTL/RS-485 (BMS) serial interface
- on-off/PID control
- PID control with auto-tuning
- hot or cold mode regulation
- neutral zone regulation.

1 MEASUREMENTS AND INSTALLATION

Measurements in mm (in): 73.0 (2 7/8) depth with fixed screw terminal blocks, 74.0 (2 15/16) depth with plug-in screw terminal blocks.

To be fitted to a panel, snap-in brackets provided.

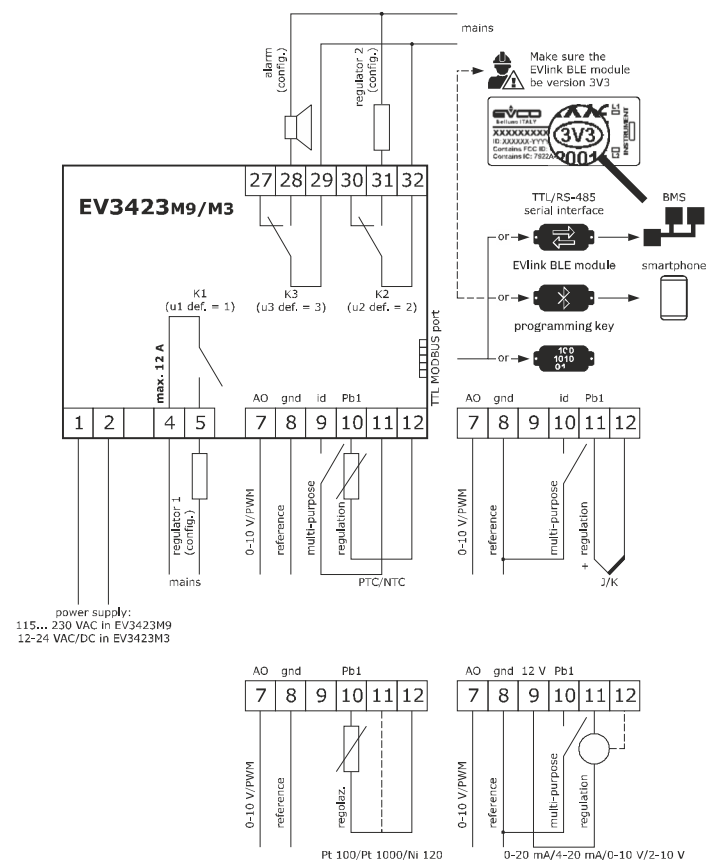


INSTALLATION PRECAUTIONS

- the thickness of the panel must be between 0.8 and 2.0 mm (1/32 and 1/16 in); ensure that the working conditions are within the limits stated in the **TECHNICAL SPECIFICATIONS** section;
- do not install the device close to heat sources, equipment with a strong magnetic field, in places subject to direct sunlight, rain, damp, excessive dust, mechanical vibrations or shocks;
- in compliance with safety regulations, the device must be installed properly to ensure adequate protection from contact with electrical parts. All protective parts must be fixed in such a way as to need the aid of a tool to remove them.

2 ELECTRICAL CONNECTION

- N.B.**
- use cables of an adequate section for the current running through them.
 - ensure that the thermocouple is properly insulated from contact with metal parts or use already insulated thermocouples.
 - if necessary, extend the thermocouple cable using a compensating cable.
 - in the models with power supply 12-24 VAC/DC, the analog output is available on condition that the device is powered at 24 VAC/DC.
 - to reduce any electromagnetic interference locate the power cables as far away as possible from the signal cables.



PRECAUTIONS FOR ELECTRICAL CONNECTION

- if using an electrical or pneumatic screwdriver, adjust the tightening torque;
- if the device has been moved from a cold to a warm place, humidity may have caused condensation to form inside. Wait about an hour before switching on the power;
- make sure that the supply voltage, electrical frequency and power are within the set limits. See the section **TECHNICAL SPECIFICATIONS**;
- disconnect the power supply before carrying out any type of maintenance;
- do not use the device as safety device;
- for repairs and for further information, contact the EVCO sales network.

3 FIRST-TIME USE

1. Install following the instructions given in the section **MEASUREMENTS AND INSTALLATION**.
2. Power up the device as set out in the section **ELECTRICAL CONNECTION**: an internal test will start up. The test normally takes a few seconds; when it is finished the display will switch off.
3. Configure the device as shown in the section **Setting configuration parameters**.

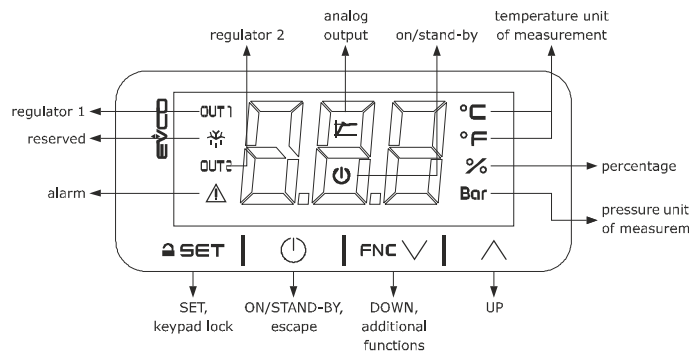
Recommended configuration parameters for first-time use.

PAR.	DEF.	PARAMETER	MIN... MAX.
SP	0.0	setpoint 1	r1... r2
SP2	0.0	setpoint 2	r7... r8
P0	2	type of probe	0 = PTC 1 = NTC 2 = J 3 = K 4 = Pt 100 3 wires 5 = Pt 100 3 wires 6 = Pt 1000 3 wires 7 = Pt 1000 3 wires 8 = 4-20 mA 9 = 0-20 mA 10 = 2-10 V 11 = 0-10 V 12 = Ni 120 3 wires 13 = Ni 120 2 wires
P2	0	measurement unit	0 = °C 1 = °F
u0	0	operating logic	0 = 1 setpoint (SP) 1 = 1 absolute setpoint and 1 relative setpoint (SP2 relative to SP) 2 = 2 absolute setpoints (SP and SP2) 3 = neutral zone (SP) 4 = 2 steps (SP)
r5	0	hot or cold mode regulation setpoint 1	0 = cold mode 1 = hot mode
r10	0	hot or cold mode regulation setpoint 2	0 = cold mode 1 = hot mode
uA	1	analogue output configuration	0 = disabled 1 = proportional to regulation temperature 2 = regulator 1 3 = regulator 2
ub	0	type of analogue output	0 = 0-10 V 1 = PWM

Then check that the remaining settings are appropriate; see the section **CONFIGURATION PARAMETERS**.

4. Disconnect the device from the mains.
5. Make the electrical connection as shown in the section **ELECTRICAL CONNECTION** without powering up the device.
6. When connecting to an RS-485 network, connect the EVIF22TSX interface. To use the device with the EVconnect app, connect the EVIF25TBX module; see the relative instruction sheets. **If using EVIF22TSX, set the BLE parameter to 0.**
7. Power up the device.

4 USER INTERFACE AND MAIN FUNCTIONS



4.1 Switching the device on/off

1. If POF = 1 (default), touch the ON/STAND-BY key for 4s.

If the device is switched on, the display will show the P5 value ("regulation temperature" default); if the display shows an alarm code, see the section **ALARMS**.

LED	ON	OFF	FLASHING
OUT1	regulator 1 active	-	- regulator 1 protection active - setpoint 1 being set
OUT2	regulator 2 active	-	- regulator 2 protection active - setpoint 2 being set
⚠	alarm active	-	-
⚡	analogue output active	-	auto-tuning active
⏻	device switched off	device switched on	device being switched on/off
°C/°F	temperature display	-	-
%	percentage display	-	-
Bar	pressure display	-	-

When 30s have elapsed without the keys being pressed, the display will show the "Loc" label and the keypad will lock automatically.

4.2 Unlocking the keypad

Touch a key for 1s: the display will show the label "UnL".

4.3.1 Setting the setpoint (if u0 = 0, 3 or 4)

Check that the keypad is not locked.

1. Touch the SET key: the display will show the label "SP".
2. Touch the UP or DOWN key within 15s to set the value within the limits r1 and r2 (default "0... 350").
3. Touch the SET key (or take no action for 15s).

4.3.2 Setting setpoint 1 and setpoint 2 (if u0 = 1 or 2)

Check that the keypad is not locked.

1. Touch the SET key: the display will show the label "SP".
2. Touch the UP or DOWN key within 15s to set the setpoint 1 value within the limits r1 and r2 (default "0... 350").
3. Touch the SET key: the display will show the label "SP2".
4. Touch the UP or DOWN key within 15s to set the setpoint 2 value within the limits r7 and r8 (default "0... 350").
5. Touch the SET key (or take no action for 15s).

4.4 PID control activation with auto-tuning (if r20 = 1, default)

Check that the keypad is not locked.

1. Touch the DOWN key for 4s.
2. Touch the UP or DOWN key within 15s to select the label "tun".
3. Touch the SET key.
4. Touch the UP or DOWN key within 15s to set "1".
5. Touch the SET key.
6. Touch the ON/STAND-BY key (or take no action for 60s) to exit the procedure.

4.5 Silencing the buzzer (if A13 = 1)

Touch a key.

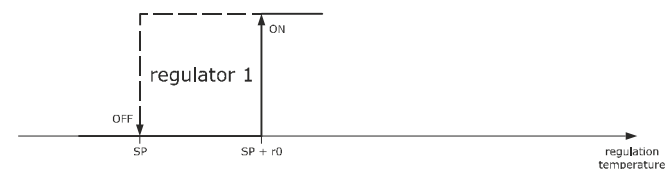
If u1, u2 or u3 = 3, the alarm output is deactivated.

5 FUNCTION MODES

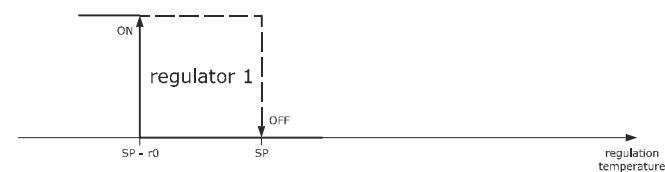
5.1 On-off operating logic

5.1.1 1 regulator (u0 = 0, default)

Cold mode regulation (r5 = 0).

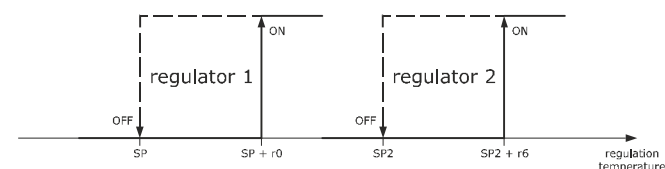


Hot mode regulation (r5 = 1).

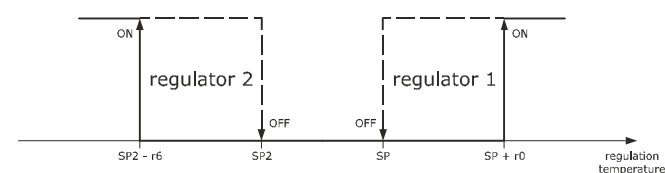


5.1.2 2 regulators with 2 independent setpoints (u0 = 2); second setpoint relative to the first if u0 = 1

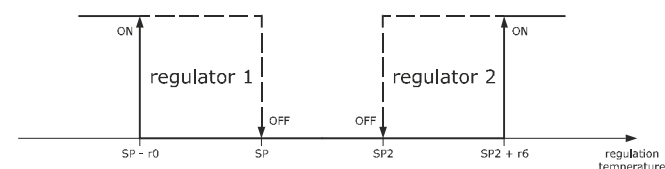
Cold mode regulation setpoint 1 (r5 = 0) and cold mode regulation setpoint 2 (r10 = 0).



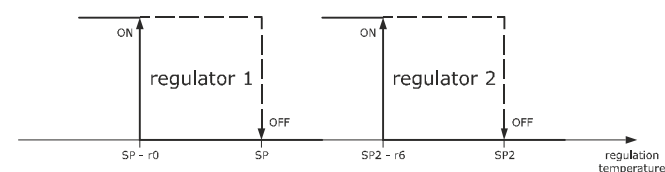
Cold mode regulation setpoint 1 (r5 = 0) and hot mode regulation setpoint 2 (r10 = 1).



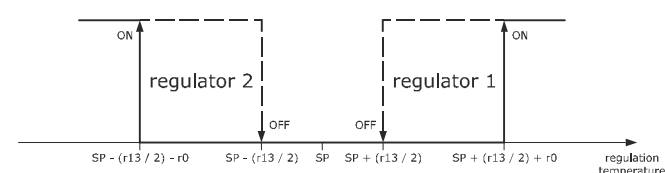
Hot mode regulation setpoint 1 (r5 = 1) and cold mode regulation setpoint 2 (r10 = 0).



Hot mode regulation setpoint 1 (r5 = 1) and hot mode regulation setpoint 2 (r10 = 1).

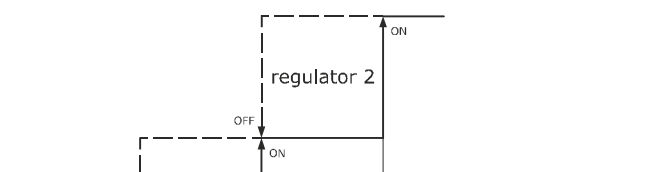


5.1.3 Neutral zone regulation (u0 = 3)

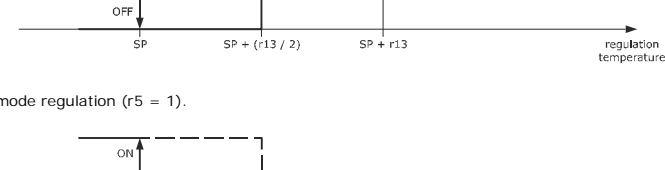


5.1.4 2 step regulation (u0 = 4)

Cold mode regulation (r5 = 0).

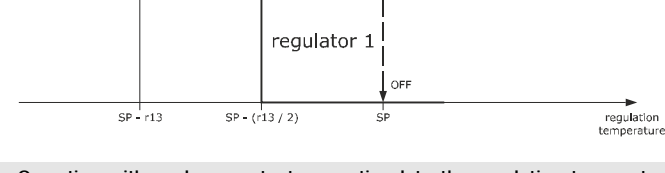


Hot mode regulation (r5 = 1).

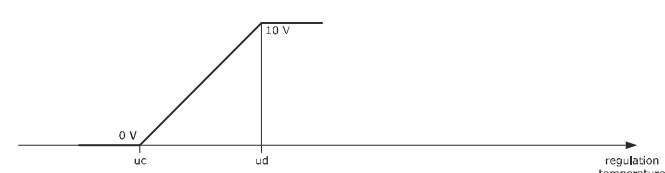


5.2 Operation with analogue output proportional to the regulation temperature (ua = 1, default)

Analogue output 0-10 V (ub = 0, default).



Analogue output PWM (ub = 1).



6 ADDITIONAL FUNCTIONS

6.1 Displaying/setting the value delivered by the analogue output

Check that the keypad is not locked.

- 1. Touch the DOWN key for 4s.
2. Touch the UP or DOWN key within 15s to select a label.

Table with 2 columns: LAB, DESCRIPTION. Rows for uA (displaying value) and uM (modifying value).

- 3. Touch the SET key.
4. Touch the UP or DOWN key to set the value (to select uM).

6.2 Displaying the number of start-ups of the relays

Check that the keypad is not locked.

- 1. Touch the DOWN key for 4s.
2. Touch the UP or DOWN key within 15s to select a label.

Table with 2 columns: LAB, DESCRIPTION. Rows for nS1, nS2, nS3 (displaying number of start-ups).

- 3. Touch the SET key.
4. Touch the ON/STAND-BY key (or take no action for 60s) to exit the procedure.

6.3 Displaying the temperature detected by the regulation probe

Check that the keypad is not locked.

- 1. Touch the DOWN key for 4s.
2. Touch the UP or DOWN key within 15s to select a label.

Table with 2 columns: LAB, DESCRIPTION. Row for Pb1 (regulation temperature).

- 3. Touch the SET key.
4. Touch the ON/STAND-BY key (or take no action for 60s) to exit the procedure.

7 SETTINGS

7.1 Setting configuration parameters

N.B. Changing parameter P2 from °C to °F (and vice versa) causes the value of the parameters whose unit of measurement is °C or °F to be changed automatically.

- 1. Touch the SET key for 4s: the display will show the label "PA".
2. Touch the SET key.
3. Touch the UP or DOWN key within 15s to set the PAS value (default "-19").

- 4. Touch the SET key (or take no action for 15s): the display will show "dEF" (for setting the "149" value) or the label "MAP" (for setting the "161" value).

- 5. Touch the SET key.
6. Touch the UP or DOWN key within 15s to set "1".

8 Disconnect the device from the power supply.

- 9. Touch the SET key for 2s before action 6 to exit the procedure beforehand.

8 CONFIGURATION PARAMETERS

Table with 5 columns: N, PAR, DEF, SETPOINT, MIN... MAX. Rows for SP, SP2, CA1, P0, P1, P2.

Table with 5 columns: N, PAR, DEF, DIGITAL OUTPUTS, MIN... MAX. Rows for u0, u1, u2, u3, uA, ub, uc, ud.

Table with 5 columns: N, PAR, DEF, REGULATION, MIN... MAX. Rows for rA, r0, r1, r2, r5, r6, r7, r8, r9, r10, r11, r12, r13, r14, r15, r16, r17, r18, r19, r20.

Table with 5 columns: N, PAR, DEF, REGULATOR PROTECTION, MIN... MAX. Rows for C1, C2, C3, C4, C5, C6, C7, C8.

Table with 5 columns: N, PAR, DEF, ALARMS, MIN... MAX. Rows for A1, A2, A3, A4, A5, A6, A7, A8, A9, A11, A13.

Table with 5 columns: N, PAR, DEF, DIGITAL INPUTS, MIN... MAX. Rows for i5, i6, i7.

Table with 5 columns: N, PAR, DEF, SECURITY, MIN... MAX. Rows for POF, PAS, PA1, PA2, bLE, rEO, LA, Lb.

Table with 5 columns: N, PAR, DEF, SECURITY, MIN... MAX. Rows for POF, PAS, PA1, PA2, bLE, rEO, LA, Lb.

Table with 4 columns: COD, DESCRIPTION, RESET, TO CORRECT. Rows for Pr1, AL1, AL2, IA2, IA1, IA2, tu0, tu1.

10 TECHNICAL SPECIFICATIONS

Table with 2 columns: Purpose of the control device, Function controller. Rows for Construction, Container, Category, Measurements, Mounting methods, Degree of protection, Connection method.

Table with 2 columns: Power supply, Digital inputs, PWM analogue outputs, Operating temperature, Storage temperature, Operating humidity, Pollution status.

Table with 2 columns: Compliance, EMC 2014/30/EU, LVD 2014/35/EU. Rows for Power supply, Earthing methods, Rated impulse-withstand voltage, Over-voltage category, Software class and structure.

Table with 2 columns: Analogue inputs, PTC probes, NTC probes, Pt 100 and Pt 1000 probes, Ni 120 probes, J thermo-couples, K thermo-couples.

Table with 2 columns: Digital inputs, Dry contact, Analogue outputs.

Table with 2 columns: Signal, Digital outputs, K1 relay, K2 relay, K3 relay, Type 1 or Type 2 Actions.

Table with 2 columns: Displays, Alarm buzzer, Communications ports.

N.B. The device must be disposed of according to local regulations governing the collection of electrical and electronic equipment.

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