Universal controllers with two regulation outputs for industrial applications





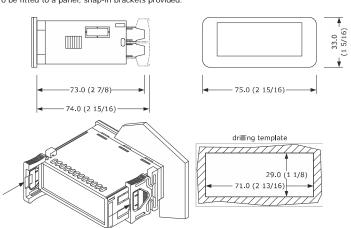


- power supply 115... 230 VAC or 12-24 VAC/DC (according to the model) multi-sensor input (PTC/NTC/J/K/Pt 100/Pt 1000/Ni 120/0-20 mA/4-20 mA/0-10 V/
- multi-purpose input
- analogue output 0-10V/PWM
- K1 relay 16 A res. @ 250 VAC, K2 relay 8 A res. @ 250 VAC
- TTL MODBUS slave port for programming key, for EVlink Wi-Fi module (system EPoCA) for EVIink BLE module (app EVconnect) or for TTL/RS-485 (BMS) serial interface
- hot or cold mode regulation
- neutral zone regulation

1 MEASUREMENTS AND INSTALLATION

Measurements in mm (in); 73.0 (2 7/8) depth with fixed screw terminal blocks, 74.0 (2 15/16) depth with plug-in screw terminal blocks

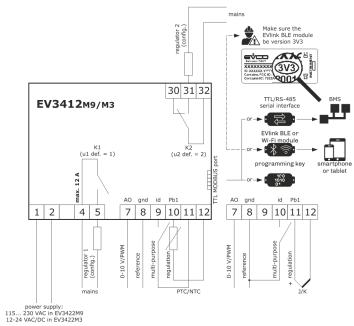
To be fitted to a panel, snap-in brackets provided

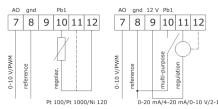


INSTALLATION PRECAUTIONS

- the thickness of the panel must be between 0.8 and 2.0 mm (1/32 and 1/16 in); ensure that the working conditions are within the limits stated in the TECHNICAL SPECIFICATIONS section
- do not install the device close to heat sources, equipment with a strong magnetic field, in places subject to direct sunlight, rain, damp, excessive dust, mechanical vibrations
- in compliance with safety regulations, the device must be installed properly to ensure adequate protection from contact with electrical parts. All protective parts must be fixed in such a way as to need the aid of a tool to remove them

- use cables of an adequate section for the current running through them.
- ensure that the thermocouple is properly insulated from contact with metal parts or use already insulated thermocouples.
- if necessary, extend the thermocouple cable using a compensating cable in the models with power supply 12-24 VAC/DC, the analog output is available on
- condition that the device is powered at 24 VAC/DC. to reduce any electromagnetic interference locate the power cables as far away as





PRECAUTIONS FOR ELECTRICAL CONNECTION

- if using an electrical or pneumatic screwdriver, adjust the tightening torque; if the device has been moved from a cold to a warm place, humidity may have caused
- condensation to form inside. Wait about an hour before switching on the power; make sure that the supply voltage, electrical frequency and power are within the set limits. See the section TECHNICAL SPECIFICATIONS;
- disconnect the power supply before carrying out any type of maintenance; do not use the device as safety device;
- for repairs and for further information, contact the EVCO sales network.

3 FIRST-TIME USE

- Install following the instructions given in the section MEASUREMENTS AND INSTALLATION
- Power up the device as set out in the section FLECTRICAL CONNECTION: an internal The test normally takes a few seconds; when it is finished the display will switch off.
- Configure the device as shown in the section Setting configuration parameters.

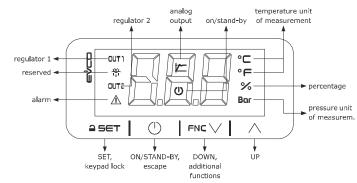
Recommended configuration parameters for first-time use PAR. DEF. PARAMETER

SP	0.0	setpoint 1	r1 r2
SP2	0.0	setpoint 2	r7 r8
PO	2	type of probe	O = PTC 1 = NTC
		set the parameter before	2 = J 3 = K
		connecting the probe	4 = Pt 100 3 wires 5 = Pt 100 2 wires
			6 = Pt 1000 3 wires 7 = Pt 1000 2 wires
			8 = 4-20 mA 9 = 0-20 mA
			10= 2-10 V 11= 0-10 V
			12= Ni 120 3 wires 13= Ni 120 2 wires
P2	0	temperature measurement unit	0 = °C 1 = °F
u0	o	operating logic	0 = 1 setpoint (SP)
			1 = 1 absolute setpoint and 1
			relative setpoint (SP2 relative to
			SP)
			2 = 2 absolute setpoints (SP and
			SP2) 3 = neutral zone (SP)
			4 = 2 steps (SP)
r5	1	hot or cold mode regulation setpoint	
		1	1 = hot mode
r10	1	hot or cold mode regulation setpoint	0 = cold mode
		2	1 = hot mode
uA	1	analogue output configuration	0 = disabled
			1 = proportional to regulation
			temperature
			2 = regulator 1
			3 = regulator 2
ub	О	type of analogue output	0 = 0-10 V 1 = PWM

Then check that the remaining settings are appropriate; see the section CONFIGURATION PARAMETERS.

- Disconnect the device from the mains
- Make the electrical connection as shown in the section ELECTRICAL CONNECTION without powering up the device.
- When connecting to an RS-485 network, connect the EVIF22TSX interface. To use the $\frac{1}{2}$ device with the EPoCA remote monitoring system, connect the EVIF25TWX module. To use the device with the Evconnect app, connect the EVIF25TBX module; see the relative instruction sheets. If using EVIF22TSX, set the bLe parameter to 0.
- Power up the device

USER INTERFACE AND MAIN FUNCTIONS



Switching the device on/off

If POF = 1 (default), touch the ON/STAND-BY key for 4s.

default);); if the display shows an alarm code, see the section ALARMS.							
LED	ON	OFF	FLASHING					
OUT1	regulator 1 active	-	- regulator 1 protection active - setpoint 1 being set					
*	unused	-	-					
OUT2	regulator 2 active	-	regulator 2 protection activesetpoint 2 being set					
\triangle	alarm active	-	-					
<u></u>	analogue output active	-	-					
(1)	device switched off	device switched on	device being switched on/off					
°C/°F	temperature display	-	-					
%	percentage display	-	-					
Bar	pressure display	-	-					

When 30s have elapsed without the keys being pressed, the display will show the "Loc" label and the keypad will lock automatically

Unlocking the keypad

Touch a key for 1s: the display will show the label "UnL"

4.3.1 Setting the setpoint (if u0 = 0, 3 or 4) Check that the keypad is not locked.

Touch the SET key: the display will show the label "SP" Touch the UP or DOWN key within 15s to set the value within the 2. 3. Touch the SET key (or take no action for 15s) ≙SET

4.3.2 Setting setpoint 1 and setpoint 2 (if u0 = 1 or 2)

Check that the keypad is not locked.

1.	≙SET	Touch the SET key: the display will show the label "SP".
2.	√ FNL V	Touch the UP or DOWN key within 15s to set the setpoint 1 value within the limits r1 and r2 (default "0 350").
3.	≙SET	Touch the SET key: the display will show the label "SP2".
4.	√ FNC V	Touch the UP or DOWN key within 15s to set the setpoint 2 value within the limits r7 and r8 (default "0 350").
5.	≙SET	Touch the SET key (or take no action for 15s).

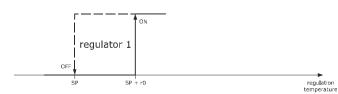
4.4 Silencing the buzzer (if A13 = 1)

Touch a key. If u1, u2 or u3 = 3, the alarm output is deactivated.

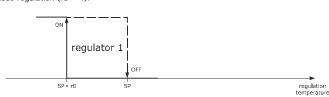
5 FUNCTION MODES

5.1 On-off operating logic 5.1.1 1 regulator (u0 = 0, default)

Cold mode regulation (r5 = 0).

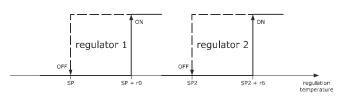


Hot mode regulation (r5 = 1)

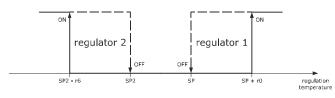


5.1.2 2 regulators with 2 independent setpoints (u0 = 2); second setpoint relative to the first if u0 = 1

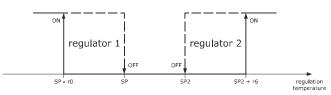
Cold mode regulation setpoint 1 (r5 = 0) and cold mode regulation setpoint 2 (r10 = 0).



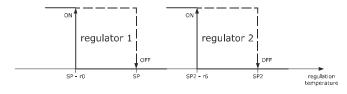
Cold mode regulation setpoint 1 (r5 = 0) and hot mode regulation setpoint 2 (r10 = 1)



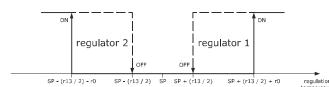
Hot mode regulation setpoint 1 (r5 = 1) and cold mode regulation setpoint 2 (r10 = 0)



Hot mode regulation setpoint 1 (r5 = 1) and hot mode regulation setpoint 2 (r10 = 1)

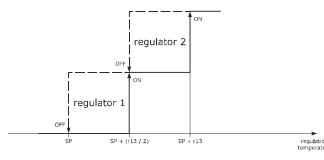


5.1.3 Neutral zone regulation (u0 = 3)

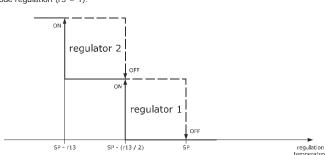


5.1.4 2 step regulation (u0 = 4)

Cold mode regulation (r5 = 0)

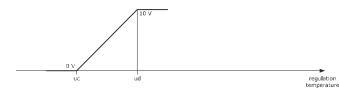


Hot mode regulation (r5 = 1).



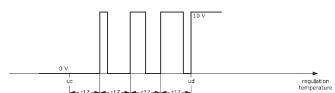
5.2 Operation with analogue output proportional to the regulation temperature (ua = 1, default)

Analogue output 0-10 V (ub = 0, default)



Analogue output PWM (ub = 1).

ADDITIONAL FUNCTIONS



U	ADDI	ADDITIONAL FONCTIONS										
6.1	Displ	Displaying/setting the value delivered by the analogue output										
Che	ck that th	e keypad is no	ot locked.									
1.	=	NC 🗸	Touch the DOWN key for 4s.									
2.	√	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	Touch the UP or DOWN key within 15s to select a label.									
	LAB.	DESCRIPTI	ON									
	uA	displaying t	ne value delivered by the analogue output									
	uM	modifying t	modifying the value delivered by the analogue output									

Touch the SET key.

EVCO S.p	.A.	EV3412I	M Insti	uction sheet ver. 3.0 Code 1043412N	ME303 Page 2 of 3 PT 14/23	•								,					
4.	√ F	NE \(\)	•	Touch the UP or DOWN key to set	the value (to select uM).		N. 11	PAR. u0	DEF.	DIGITAL OUTPUTS operating logic	MIN MAX. 0 = 1 regulator		66 1	Lb	3	MODBUS	baud rate	е	0 = 2,400 baud 1 = 4,800 baud
5.	<u></u>	SET		Touch the SET key.							1 = 2 regulators with second setpoint relative to the								2 = 9,600 baud 3 = 19,200 baud
6.	l	\bigcirc		Touch the ON/STAND-BY key (or the procedure.	take no action for 60s) to exit						first 2 = 2 regulators with 2	9 A	LARMS						even
				nber of start-ups of the relays							independent setpoints 3 = neutral zone regulation 4 = 2-step regulation		DESCRI				RESET		O CORRECT
Check th		vc 🗸	au is no	Touch the DOWN key for 4s.			12	u1	1	K1 output configuration	0 = disabled	Pr1	regulati	ion prol	oe alai	rm	automat	ic -	check PO check probe integrity
2.	√ E		وا	Touch the UP or DOWN key within	15s to select a label.						1 = regulator 1 2 = regulator 2 3 = alarm	-	tempera				automat		check electrical connection heck A1, A2 and A3
	LAB.		CRIPTI		lay in they condo	×	13	u2	2	K2 output configuration	0 = disabled	iA	tempera multi-pu	urpose	input	alarm	automat automat	ic c	heck A4, A5 and A6 heck i5 and i6
	nS2			ne number of start-ups of the K1 re ne number of start-ups of the K2 re							1 = regulator 1 2 = regulator 2 3 = alarm	-					automat automat		heck i5 and i6 heck i5 and i6
3.	1 1 ,						14	uA	1	analogue output configuration	0 = disabled 1 = proportional to	10 1	TECHNI	CAL SE	PECIF	ICATION	1S		
4.	Touch the ON/STAND-BY key (or take no action for 60s) to exit the procedure.										regulation temperature 2 = regulator 1	Purpose							g control
6.3 E				perature detected by the regula	ation probe		15	ub	0	type of analogue output	3 = regulator 2 0 = 0-10 V 1 = PWM	Constru	ner					Black, se	ated control elf-extinguishing
1.		νc 🗸		Touch the DOWN key for 4s.			16	uc	0.0	regulation temperature for minimum analogue output value		Categor	ements					D	
2.	Touch the UP or DOWN key within 15s to select a label.				17 ud 100 regulation temperature for uc 999 °C/°F/points 2 7/8 in) w							75.0 x 33.0 x 73.0 mm (2 15/16 x 1 5/16 x 2 75.0 x 33.0 x 74.0 mm (2 15/16 x 1 5/16 x 2 15/16 in) with fixed screw terminal blocks 2 15/16 in) with plug-in screw terminal blocks							
	LAB. P b1		CRIPTI	DN emperature			N. 18	PAR.	DEF.	REGULATION PID control configuration	MIN MAX. O = disabled					ontrol dev		provided	
3.	_	SET		Touch the SET key.				.,,		. 15 control configuration	1 = regulator 1 2 = regulator 2	covering	g		on pr	roviaea	by the	IP65 (Irc	nt)
4.		(1)		Touch the ON/STAND-BY key (or the procedure.	take no action for 60s) to exit		19	r0	2.0	setpoint 1 differential	Effective only if u0 = 1 or 2 1 99 °C/°F	Fixed s	screw te	erminal		1 -			plocks Pico-Blade connector
7 S	3111	NGS									if u0 = 3, cold mode regulation differential		· .			reque			² (on
7.1 \$	ettir	ng con	figurat	on parameters			20 21	r1 r2		minimum setpoint 1 maximum setpoint 1	-199 °C/°F r2 r1 999 °C/°F	Maximum permitted length for connection cable Power supply: 10 m (32.8 ft)					Analogu	e inputs: 10 m (32.8 ft)	
Q				er P2 from °C to °F (and vice v			22 r5 1 hot or cold mode regulation regulator 1 = hot mode Digital inputs: 10 m (32.8 ft) PWM analogue outputs: 1 m (3.28 ft) PWM analogue outputs: 1 m (3.28 ft) Operating temperature												
	oarar	neters	whose	unit of measurement is °C or °F to I	be changed automatically.		23	r6	2.0	setpoint 2 differential	1 99 °C/°F if u0 = 3, hot mode	Storage	e tempei	rature	3			From -40	to 55 °C (from 23 to 131 °F) to 70 °C (from -40 to 158 °F)
1.	<u></u>	SET		Touch the SET key for 4s: the disp	play will show the label "PA".		24	r7	0.0	minimum setpoint 2	regulation differential -199 °C/°F r8		ng hum		COTI	al dovit		Relative to 90%	humidity without condensate from 10
2.	<u></u>	SET	<u> </u>	Touch the SET key.		**	25 26	r8 r9		maximum setpoint 2 block setpoint 2 adjustment	r7 999 °C/°F 0 = no 1 = yes	Complia	ance:		CONTRO	ol device	2012/75		DEACH (50) 5 11
3.	√F	NE 🔨	<u>و</u> ا	Touch the UP or DOWN key wit (default "-19").			27	r10		hot or cold mode regulation regulator 2		RoHS 2				WEEE	2012/19		REACH (EC) Regulation 1907/2006
4.	۵	SET	<u> </u>	Touch the SET key (or take no a show the label "SP".	action for 15s): the display will		28	r11	0.0	digital input second setpoint 1	-199 999 °C/°F setpoint 1 + r11	Power s	supply:		0/ 4-	0/) 501	011- / 1	LVD 201	
5.	√F	NE \$\frac{\}{}	وا	Touch the UP or DOWN key to sele	ect a parameter.		29	r12	0.0	digital input second setpoint 2	-199 999 °C/°F setpoint 2 + r12	12-24 V	/AC/DC	(+10%	-15%	5), 50/60	Hz (±3 H	z), max.	5 VA/3W in EV3 M3
6.	<u></u>	SET	<u> </u>	Touch the SET key.			30	r13	5.0	neutral zone value	1 999 °C/°F if u0 = 4, two steps	Rated in	mpulse-	withsta	nd vol	ntrol devi Itage	ce	None 2.5	
7.	√ E		♦	Touch the UP or DOWN key within	15s to set the value.		31 32	r14 r15	50 60	proportional band integral action time	1 999 °C/°F 0 999 s	Softwar		and str		·		A	
8.	<u></u>	SET		Touch the SET key (or take no act			33	r16 r17	30 180	derivative action time PID regulator cycle time on PWM	0 999 s 1 999 s	Analogu	ue input	S				probes, .	C, NTC, Pt 100, Pt 1000 or Ni 120 J or K thermocouples, 0-20 mA, 4-20
9.	<u></u>	SET		Touch the SET key for 4s (or take procedure.	e no action for 60s) to exit the		35	r18	0	relay or analogue output PID regulator minimum time on	0 240 s	DTO	. 1					probe)	O V or 2-10 V transducers (regulation
7.2 F	esto	ring fa	actory	settings (default) and saving cu	stomised settings		36	r19	0	on PWM relay or analogue output PID regulator minimum time off	0 240 s	PTC pro		Resolu	ıtion:			0.1 °C (-
ж	N.B.	ock th	at the t	actory settings are appropriate; se	ee the section CONFIGURATION		N.	PAR.	DEF.	on PWM relay or analogue output REGULATOR PROTECTION	MIN MAX.	NTC pro		Resolu	ition:			0.1 °C (·
O _O	PA	RAMET	ERS.	ed settings overwrites the factory se			37	C1	0	minimum time between two power-ons of regulator 1	0 240 min	Pt 100 1000 pr	obes	Measu Resolu	ition:			0.1 °C (-
<u> </u>		viiig oc		l	ettings.		38	C2	0	minimum time off and delay from power-on of regulator 1	0 240 min	Ni 120 p	orobes	Measu Resolu		nt field:		0.1 °C (·
1.	<u>. </u>	SET	<u> </u>	Touch the SET key for 4s: the disp	play will show the label "PA".		39 40	C3	0	minimum time on regulator 1 regulator 1 activity during	0 240 s 0 = off 1 = on	J th couples	;	Measu Resolu	ition:			1 °C (1 °	·
2.	_	SET	<u> </u>	Touch the SET key.			41	C5	0	regulation probe alarm minimum time between two	0 240 min	K th		Measu Resolu		nt field:		from 0 to	999 °C (from 32 to 999 °F)
3.	√ E	DES	CRIPTI	Touch the UP or DOWN key within	15s to set the value.		42	C6	0	power-ons of regulator 2 minimum time off and delay from	0 240 min	transdu	icers:	mA, 0-	·10 V a	and 2-10			onfigured
-	149 161			storing the factory information (defa	ault)		43	C7	0	power-on of regulator 2 minimum time on regulator 2	0 240 s	input is config		(multi-purpose), not available if the analogue ured for Pt 100, Pt 1000 or NI 120 3 wires					
4.		SET		Touch the SET key (or take no a show the label "dEF" (for setting			44	C8	0	regulator 2 activity during regulation probe alarm		Dry con				Prote	act type:	DIAMA :	3.3 V, 1 mA none
_			' 	"MAP" (for setting the "161" value	e)		N. 45	PAR. A1	0.0	ALARMS temperature 1 alarm threshold	MIN MAX. -199 999 °C/°F	Analogu	ue outpu	ats		Avail		e models	ynai. with power supply 12-24 VAC/DC on powered at 24 VAC/DC
5.	<u>. </u>	SET J ^	<u> </u>	Touch the SET key.	15- 4 "4"		46	A2	0	temperature 1 alarm type	0 = disabled 1 = absolute minimum	Signal 0-10 V				olicable imp		1 KOhm	
О.	Y	NE Ý	. "	Touch the UP or DOWN key within Touch the SET key (or take no a							2 = absolute maximum 3 = minimum relative to SP	Digital o		Resolu	ution:	2 wit	h electror	nechanic	al relay (K1 and K2 relay)
7.	-	SET	<u> </u>	show "" flashing for 4s, after procedure.			47	A3	0	temperature 1 alarm delay	4 = maximum relative to SP 0 999 min	K1 relay	у	2 4	ne e			SPDT, 8	6 A res. @ 250 VAC 8 A res. @ 250 VAC
8.			1	ce from the power supply. Touch the SET key for 2s before	action 6 to exit the procedure		48	A4 A5	0.0	temperature 2 alarm threshold temperature 2 alarm type	-199 199 °C/°F 0 = disabled	Type 1 or Type 2 Actions Additional features of Type 1 or Type actions			Type 2	Type 1			
<i>'</i> ·		SET		beforehand.		_					1 = absolute minimum 2 = absolute maximum 3 = minimum relative to SP2	actions Displays Alarm buzzer			_	play, 3 digit, with function icons			
				PARAMETERS			50	Δ.		tamparatura 2 alares dels	4 = maximum relative to SP2	Commu		ns ports					MODBUS slave port for programming
® ≣	1	PAR. SP	0.0	SETPOINT setpoint	MIN MAX.		50	A6 A7	0	temperature 2 alarm delay temperature alarm delay after modifying setpoint and power-on	0 999 min 0 999 min							EPoCA)	or EVlink Wi-Fi module (system , for EVlink BLE module (app ect) or for serial interface (BMS)
	2	SP2	0.0	setpoint 2	r7 r8 not available if u0 = 0, 3 or 4		52	A8	0	additional alarm signal delay after silencing if the condition	0 999 min							1 - 7 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5	, and all the later (DNO)
	N. 3	PAR. CA1	DEF. 0.0	ANALOGUE INPUTS regulation probe offset	MIN MAX. -25 25 °C/°F		53	A9	0	persists alarm output logic	0 = with alarm active	1							
	4	PO	2	type of probe	0 = PTC 1 = NTC 2 = J 3 = K		54	A11		temperature alarm switch off	1 = with alarm not active								
					4 = Pt 100 3 wires 5 = Pt 100 2 wires		55	A13	1	differential enable alarm buzzer	0 = no 1 = yes								
					6 = Pt 1000 3 wires 7 = Pt 1000 2 wires 8 = 4-20 mA 9 = 0.20 mA		N.	PAR.	DEF.	DIGITAL INPUTS	MIN MAX.								
					8 = 4-20 mA 9 = 0-20 mA 10= 2-10 V 11= 0-10 V 12= Ni 120 3 wires		56	i5	0	multi-purpose input function	0 = disabled 1 = alarm iA 2 = alarm iA + regulator 1								
-	_				13= Ni 120 2 wires						off + regulator 2 off 3 = alarm iA1 + regulator 1								
	5	P1	0	enable decimal point °C	0 = no 1 = yes if P0 = 2 or 3, not effective if P0 = 8 11 position of	F					off 4 = alarm iA2 + regulator 2								
Q					if P0 = 8 11, position of decimal point: 0 = none						off 5 = switches device on/off								
-	<i>t</i>	DO.		model/rement :==14	1 = tens digit						6 = modifies setpoint 1 and setpoint 2								
	6	P2	0	measurement unit	0 = °C 1 = °F 2 = % 3 = bar 4 = none		57	i6	0	multi-purpose input activation	0 = with contact closed 1 = with contact open								
					options 2 4 effective only on LEDs and if P0 = 8 11		58 N.	i7 PAR.	O DEF.	multi-purpose input alarm delay SECURITY	0 999 s MIN MAX.		N.B.						
	7	P3	0.0	minimum transducer calibration value		⅌	59	POF PAS	1	enable ON/STAND-BY key password	0 = no 1 = yes -99 999					disposed tronic equ		ing to loca	al regulations governing the collection
	8	P4	100	maximum transducer calibration value	-199 999 points		61	PA1 PA2	426	1st level password 2nd level password	-99 999 -99 999								intellectual property of EVCO and thus
	9	P5	0	value displayed	0 = regulation temperature 1 = setpoint 1		N. 63	PAR.		EVLINK DATA-LOGGING serial port configuration for	MIN MAX.	full or pa	rtial repr	roductio	n and	disclosure	of the cor	ntent other	 EVCO imposes an absolute ban on the r than with the express approval of EVCO. Il responsibility for the configuration of the
	10	P8	5	display refresh time	0 250 s : 10	<u></u>				connectivity	1 = forced for EVconnect or EPoCA	device.							ment and reserves the right to make any
											2-99 = EPoCA local network address			-					nal and safety features of the equipment.
							64 N.	rE0 PAR.		datalogger sampling interval MODBUS	0 240 min MIN MAX.		\$ /	$\overline{}$		EVCO S		36 Sedico	(BL) ITALY
								-	_		+		3//			ni .			

64 rEO 15 datalogger sampling interval

N. PAR. DEF. MODBUS

65 LA 247 MODBUS address

MIN... MAX.

EVCO S.p.A.

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