EV3423M Multi-sensor — Universal controllers with two regulation outputs for industrial applications

EPoCA compatible

PLEASE READ CAREFULLY and save this document

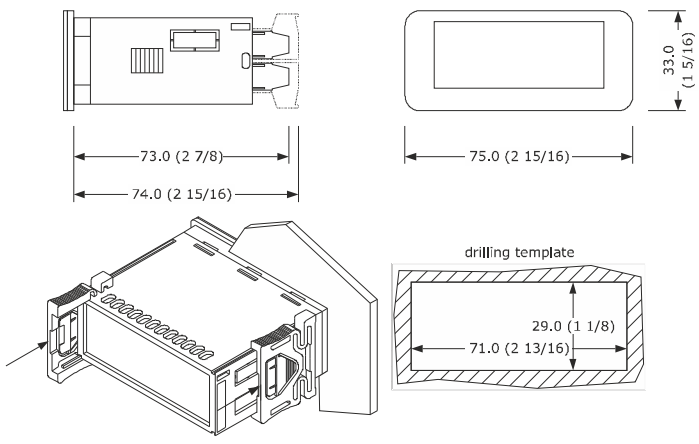
CONSIDER THE ENVIRONMENT

EN ENGLISH

- power supply 115... 230 VAC or 12-24 VAC/DC (according to the model)
- multi-sensor input (PTC/NTC/J/K/Pt 100/Pt 1000/Ni 120/0-20 mA/4-20 mA/0-10 V/ 2-10 V)
- multi-purpose input
- analogue output 0-10V/PWM
- K1 relay 16 A res. @ 250 VAC, K2 relay 8 A res. @ 250 VAC
- alarm buzzer
- TTL MODBUS slave port for programming key, for EVlink Wi-Fi module (system EPoCA), for EVlink BLE module (app EVconnect) or for TTL/RS-485 (BMS) serial interface
- on-off/PID control
- PID control with auto-tuning
- hot or cold mode regulation
- neutral zone regulation.

1 MEASUREMENTS AND INSTALLATION

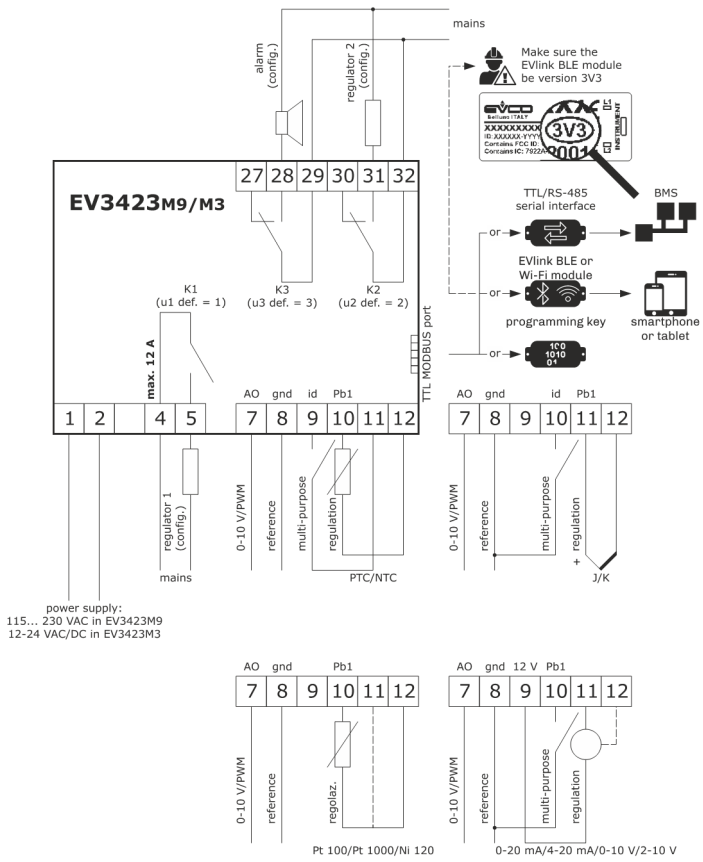
Measurements in mm (in); 73.0 (2 7/8) depth with fixed screw terminal blocks, 74.0 (2 15/16) depth with plug-in screw terminal blocks.
To be fitted to a panel, snap-in brackets provided.



INSTALLATION PRECAUTIONS
- the thickness of the panel must be between 0.8 and 2.0 mm (1/32 and 1/16 in);
- ensure that the working conditions are within the limits stated in the *TECHNICAL SPECIFICATIONS* section;
- do not install the device close to heat sources, equipment with a strong magnetic field, in places subject to direct sunlight, rain, damp, excessive dust, mechanical vibrations or shocks;
- in compliance with safety regulations, the device must be installed properly to ensure adequate protection from contact with electrical parts. All protective parts must be fixed in such a way as to need the aid of a tool to remove them.

2 ELECTRICAL CONNECTION

N.B.
- use cables of an adequate section for the current running through them.
- ensure that the thermocouple is properly insulated from contact with metal parts or use already insulated thermocouples.
- if necessary, extend the thermocouple cable using a compensating cable.
- in the models with power supply 12-24 VAC/DC, the analog output is available on condition that the device is powered at 24 VAC/DC.
- to reduce any electromagnetic interference locate the power cables as far away as possible from the signal cables.



PRECAUTIONS FOR ELECTRICAL CONNECTION
- if using an electrical or pneumatic screwdriver, adjust the tightening torque;
- if the device has been moved from a cold to a warm place, humidity may have caused condensation to form inside. Wait about an hour before switching on the power;
- make sure that the supply voltage, electrical frequency and power are within the set limits. See the section *TECHNICAL SPECIFICATIONS*;
- disconnect the power supply before carrying out any type of maintenance;
- do not use the device as safety device;
- for repairs and for further information, contact the EVCO sales network.

3 FIRST-TIME USE

1. Install following the instructions given in the section *MEASUREMENTS AND INSTALLATION*.
2. Power up the device as set out in the section *ELECTRICAL CONNECTION*: an internal test will start up.
   The test normally takes a few seconds; when it is finished the display will switch off.
3. Configure the device as shown in the section *Setting configuration parameters*.

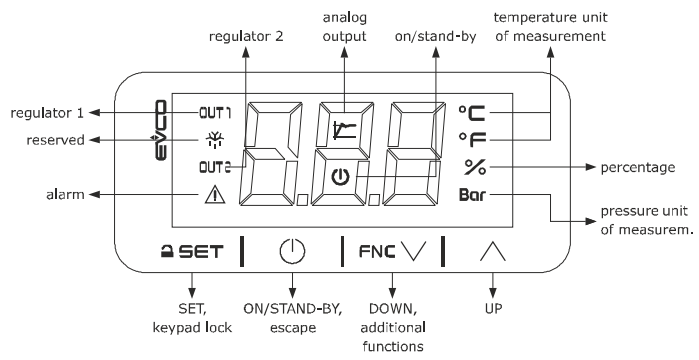
Recommended configuration parameters for first-time use.

PAR.	DEF.	PARAMETER	MIN... MAX.
SP	**0.0**	setpoint 1	r1... r2
SP2	**0.0**	setpoint 2	r7... r8
P0	**2**	type of probe **set the parameter before connecting the probe**	0 = PTC 1 = NTC 2 = J 3 = K 4 = Pt 100 3 wires 5 = Pt 100 2 wires 6 = Pt 1000 3 wires 7 = Pt 1000 2 wires 8 = 4-20 mA 9 = 0-20 mA 10= 2-10 V 11= 0-10 V 12= Ni 120 3 wires 13= Ni 120 2 wires
P2	**0**	measurement unit	0 = °C 1 = °F
u0	**0**	operating logic	0 = 1 setpoint (SP) 1 = 1 absolute setpoint and 1 relative setpoint (SP2 relative to SP) 2 = 2 absolute setpoints (SP and SP2) 3 = neutral zone (SP) 4 = 2 steps (SP)
r5	**1**	hot or cold mode regulation setpoint 1	0 = cold mode 1 = hot mode
r10	**1**	hot or cold mode regulation setpoint 2	0 = cold mode 1 = hot mode
uA	**1**	analogue output configuration	0 = disabled 1 = proportional to regulation temperature 2 = regulator 1 3 = regulator 2
ub	**0**	type of analogue output	0 = 0-10 V 1 = PWM

Then check that the remaining settings are appropriate; see the section *CONFIGURATION PARAMETERS*.

4. Disconnect the device from the mains.
5. Make the electrical connection as shown in the section *ELECTRICAL CONNECTION* without powering up the device.
6. When connecting to an RS-485 network, connect the EVIF22TSX interface. To use the device with the EPoCA remote monitoring system, connect the EVIF25TWX module. To use the device with the Evconnect app, connect the EVIF25TBX module; see the relative instruction sheets. **If using EVIF22TSX, set the bLe parameter to 0.**
7. Power up the device.

4 USER INTERFACE AND MAIN FUNCTIONS



4.1 Switching the device on/off

1. SET | ON/STAND-BY | — If POF = 1 (default), touch the ON/STAND-BY key for 4s.

If the device is switched on, the display will show the P5 value ("regulation temperature" default); if the display shows an alarm code, see the section ALARMS.

LED	ON	OFF	FLASHING
OUT1	regulator 1 active	-	- regulator 1 protection active - setpoint 1 being set
	unused	-	-
OUT2	regulator 2 active	-	- regulator 2 protection active - setpoint 2 being set
	alarm active	-	-
	analogue output active	-	auto-tuning active
	device switched off	device switched on	device being switched on/off
°C/°F	temperature display	-	-
%	percentage display	-	-
Bar	pressure display	-	-

When 30s have elapsed without the keys being pressed, the display will show the "**Loc**" label and the keypad will lock automatically.

4.2 Unlocking the keypad

Touch a key for 1s: the display will show the label "**UnL**".

4.3.1 Setting the setpoint (if u0 = 0, 3 or 4)

Check that the keypad is not locked.

1.	SET	Touch the SET key: the display will show the label "**SP**".
2.	FNC	Touch the UP or DOWN key within 15s to set the value within the limits r1 and r2 (default "0... 350").
3.	SET	Touch the SET key (or take no action for 15s).

4.3.2 Setting setpoint 1 and setpoint 2 (if u0 = 1 or 2)

Check that the keypad is not locked.

1.	SET	Touch the SET key: the display will show the label "**SP**".
2.	FNC	Touch the UP or DOWN key within 15s to set the setpoint 1 value within the limits r1 and r2 (default "0... 350").
3.	SET	Touch the SET key: the display will show the label "**SP2**".
4.	FNC	Touch the UP or DOWN key within 15s to set the setpoint 2 value within the limits r7 and r8 (default "0... 350").
5.	SET	Touch the SET key (or take no action for 15s).

4.4 PID control activation with auto-tuning (if r20 = 1, default)

Check that the keypad is not locked.

1.	FNC	Touch the DOWN key for 4s.
2.	FNC	Touch the UP or DOWN key within 15s to select the label "**tun**".
3.	SET	Touch the SET key.
4.	FNC	Touch the UP or DOWN key within 15s to set "**1**".
5.	SET	Touch the SET key.
6.		Touch the ON/STAND-BY key (or take no action for 60s) to exit the procedure.

4.5 Silencing the buzzer (if A13 = 1)

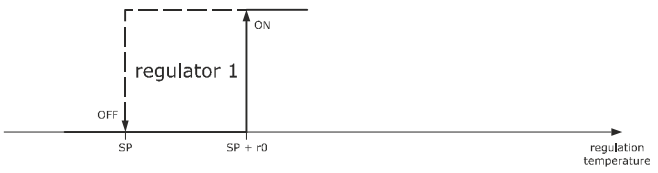
Touch a key.
If u1, u2 or u3 = 3, the alarm output is deactivated.

5 FUNCTION MODES

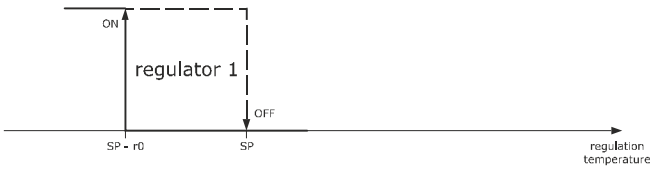
5.1 On-off operating logic

5.1.1 1 regulator (u0 = 0, default)

Cold mode regulation (r5 = 0).

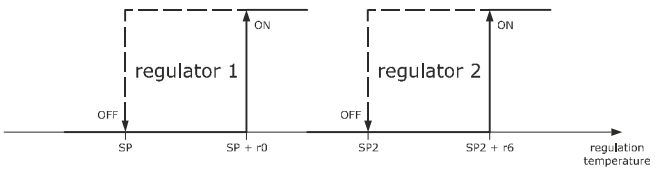


Hot mode regulation (r5 = 1).

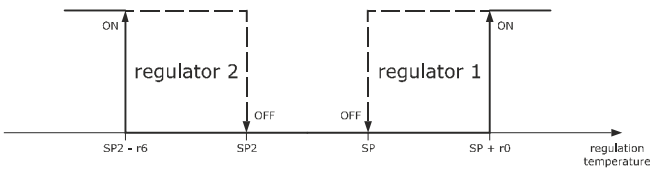


5.1.2 2 regulators with 2 independent setpoints (u0 = 2); second setpoint relative to the first if u0 = 1

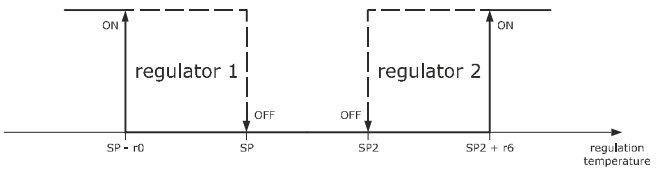
Cold mode regulation setpoint 1 (r5 = 0) and cold mode regulation setpoint 2 (r10 = 0).



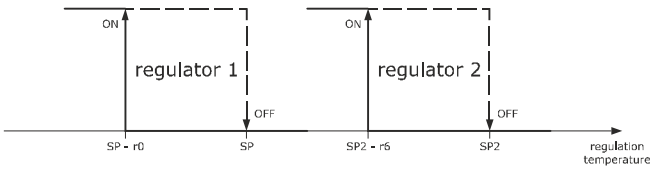
Cold mode regulation setpoint 1 (r5 = 0) and hot mode regulation setpoint 2 (r10 = 1).



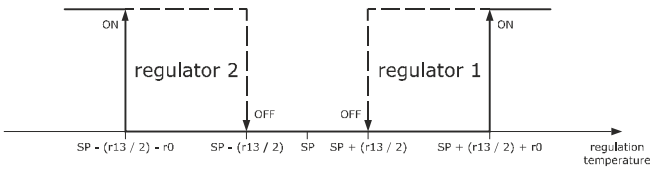
Hot mode regulation setpoint 1 (r5 = 1) and cold mode regulation setpoint 2 (r10 = 0).



Hot mode regulation setpoint 1 (r5 = 1) and hot mode regulation setpoint 2 (r10 = 1).

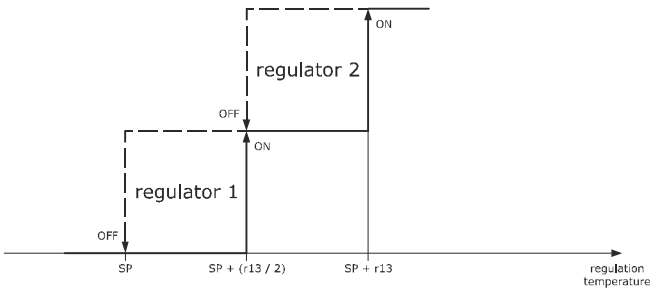


5.1.3 Neutral zone regulation (u0 = 3)

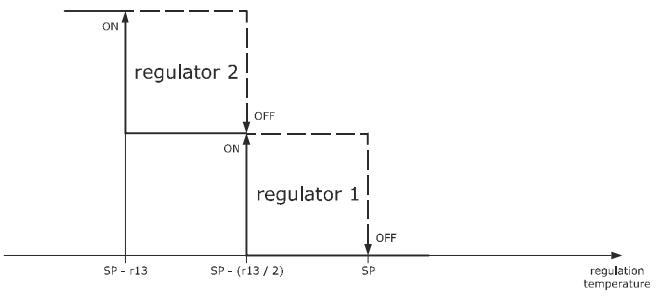


5.1.4 2 step regulation (u0 = 4)

Cold mode regulation (r5 = 0).

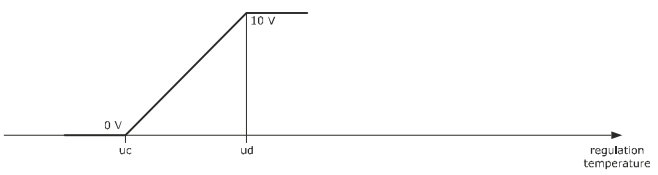


Hot mode regulation (r5 = 1).

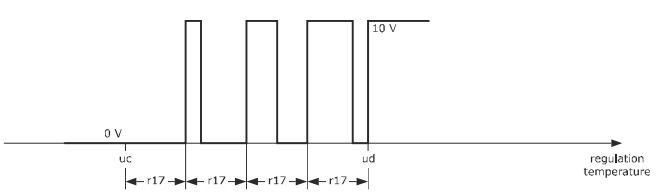


5.2 Operation with analogue output proportional to the regulation temperature (ua = 1, default)

Analogue output 0-10 V (ub = 0, default).



Analogue output PWM (ub = 1).



6 ADDITIONAL FUNCTIONS

6.1 Displaying / setting the value delivered by the analogue output

Check that the keypad is not locked.

1.	FNC	Touch the DOWN key for 4s.
2.	FNC	Touch the UP or DOWN key within 15s to select a label.

LAB.	DESCRIPTION
uA	displaying the value delivered by the analogue output
uM	modifying the value delivered by the analogue output

3.	SET	Touch the SET key.
4.	FNC	Touch the UP or DOWN key to set the value (to select **uM**).
5.	SET	Touch the SET key.
6.		Touch the ON/STAND-BY key (or take no action for 60s) to exit the procedure.

6.2 Displaying the number of start-ups of the relays

Check that the keypad is not locked.

1.	FNC	Touch the DOWN key for 4s.
2.	FNC	Touch the UP or DOWN key within 15s to select a label.

LAB.	DESCRIPTION
nS1	display of the number of start-ups of the K1 relay in thousands
nS2	display of the number of start-ups of the K2 relay in thousands
nS3	display of the number of start-ups of the K23 relay in thousands

3.	SET	Touch the SET key.
4.		Touch the ON/STAND-BY key (or take no action for 60s) to exit the procedure.

6.3 Displaying the temperature detected by the regulation probe

Check that the keypad is not locked.

1.	FNC	Touch the DOWN key for 4s.
2.	FNC	Touch the UP or DOWN key within 15s to select a label.

LAB.	DESCRIPTION
Pb1	regulation temperature

3.	SET	Touch the SET key.
4.		Touch the ON/STAND-BY key (or take no action for 60s) to exit the procedure.

7 SETTINGS

7.1 Setting configuration parameters

N.B.
Changing parameter P2 from °C to °F (and vice versa) causes the value of the parameters whose unit of measurement is °C or °F to be changed automatically.

1.	SET	Touch the SET key for 4s: the display will show the label "**PA**".
2.	SET	Touch the SET key.
3.	FNC	Touch the UP or DOWN key within 15s to set the PAS value (default "**-19**").
4.	SET	Touch the SET key (or take no action for 15s): the display will show the label "**SP**".
5.	FNC	Touch the UP or DOWN key to select a parameter.
6.	SET	Touch the SET key.
7.	FNC	Touch the UP or DOWN key within 15s to set the value.
8.	SET	Touch the SET key (or take no action for 15s).
9.	SET	Touch the SET key for 4s (or take no action for 60s) to exit the procedure.

7.2 Restoring factory settings (default) and saving customised settings

N.B.
- Check that the factory settings are appropriate; see the section *CONFIGURATION PARAMETERS*.
- Saving customised settings overwrites the factory settings.

1.	SET	Touch the SET key for 4s: the display will show the label "**PA**".
2.	SET	Touch the SET key.
3.	FNC	Touch the UP or DOWN key within 15s to set the value.

VAL.	DESCRIPTION
149	value for restoring the factory information (default)
161	value for saving customised settings

4.	SET	Touch the SET key (or take no action for 15s): the display will show the label "**dEF**" (for setting the "**149**" value) or the label "**MAP**" (for setting the "**161**" value)
5.	SET	Touch the SET key.
6.	FNC	Touch the UP or DOWN key within 15s to set "**4**".
7.	SET	Touch the SET key (or take no action for 15s): the display will show "- - -" flashing for 4s, after which the device will exit the procedure.
8.	Disconnect the device from the power supply.	
9.	SET	Touch the SET key for 2s before action 6 to exit the procedure beforehand.

8 CONFIGURATION PARAMETERS

N.	PAR.	DEF.	SETPOINT	MIN... MAX.
1	SP	**0.0**	setpoint	r1... r2
2	SP2	**0.0**	setpoint 2	r7... r8 not available if u0 = 0, 3 or 4

N.	PAR.	DEF.	ANALOGUE INPUTS	MIN... MAX.
3	CA1	**0.0**	regulation probe offset	-25... 25 °C/°F
4	P0	**2**	type of probe	0 = PTC 1 = NTC 2 = J 3 = K 4 = Pt 100 3 wires 5 = Pt 100 2 wires 6 = Pt 1000 3 wires 7 = Pt 1000 2 wires 8 = 4-20 mA 9 = 0-20 mA 10= 2-10 V 11= 0-10 V 12= Ni 120 3 wires 13= Ni 120 2 wires
5	P1	**0**	enable decimal point °C	0 = no 1 = yes if P0 = 2 or 3, not effective if P0 = 8... 11, position of decimal point: 0 = none 1 = tens digit
6	P2	**0**	measurement unit	0 = °C 1 = °F 2 = % 3 = bar 4 = none options 2... 4 effective only on LEDs and if P0 = 8... 11
7	P3	**0.0**	minimum transducer calibration value	-199... 999 points
8	P4	**100**	maximum transducer calibration value	-199... 999 points
9	P5	**0**	value displayed	0 = regulation temperature 1 = setpoint 1
10	P8	**5**	display refresh time	0... 250 s : 10

N.	PAR.	DEF.	DIGITAL OUTPUTS	MIN... MAX.
11	u0	**0**	operating logic	0 = 1 regulator 1 = 2 regulators with second setpoint relative to the first 2 = 2 regulators with 2 independent setpoints 3 = neutral zone regulation 4 = 2-step regulation
12	u1	**1**	K1 output configuration	0 = disabled 1 = regulator 1 2 = regulator 2 3 = alarm
13	u2	**2**	K2 output configuration	0 = disabled 1 = regulator 1 2 = regulator 2 3 = alarm
14	u3	**3**	K3 output configuration	0 = disabled 1 = regulator 1 2 = regulator 2 3 = alarm
15	uA	**1**	analogue output configuration	0 = disabled 1 = proportional to regulation temperature 2 = regulator 1 3 = regulator 2
16	ub	**0**	type of analogue output	0 = 0-10 V 1 = PWM
17	uc	**0.0**	regulation temperature for minimum analogue output value	-199... ud °C/°F/points
18	ud	**100**	regulation temperature for maximum analogue output value	uc...999 °C/°F/points

N.	PAR.	DEF.	REGULATION	MIN... MAX.
19	rA	**0**	PID control configuration	0 = disabled 1 = regulator 1 2 = regulator 2 Effective only if u0 = 1 or 2
20	r0	**2.0**	setpoint 1 differential	1... 99 °C/°F if u0 = 3, cold mode regulation differential
21	r1	**0.0**	minimum setpoint 1	-199 °C/°F... r2
22	r2	**350**	maximum setpoint 1	r1... 999 °C/°F
23	r5	**1**	hot or cold mode regulation regulator 1	0 = cold mode 1 = hot mode
24	r6	**2.0**	setpoint 2 differential	1... 99 °C/°F if u0 = 3, hot mode regulation differential
25	r7	**0.0**	minimum setpoint 2	-199 °C/°F... r8
26	r8	**350**	maximum setpoint 2	r7... 999 °C/°F
27	r9	**0**	block setpoint 2 adjustment	0 = no 1 = yes
28	r10	**1**	hot or cold mode regulation regulator 2	0 = cold mode 1 = hot mode
29	r11	**0.0**	digital input second setpoint 1	-199... 999 °C/°F setpoint 1 + r11
30	r12	**0.0**	digital input second setpoint 2	-199... 999 °C/°F setpoint 2 + r12
31	r13	**5.0**	neutral zone value	1... 999 °C/°F if u0 = 4, two steps
32	r14	**50**	proportional band	1... 999 °C/°F
33	r15	**60**	integral action time	0... 999 s
34	r16	**30**	derivative action time	0... 999 s
35	r17	**180**	PID regulator cycle time on PWM relay or analogue output	1... 999 s
36	r18	**0**	PID regulator minimum time on on PWM relay or analogue output	0... 240 s
37	r19	**0**	PID regulator minimum time off on PWM relay or analogue output	0... 240 s
38	r20	**1**	enable PID control with auto-tuning	0 = no 1 = yes
39	r21	**240**	auto-tuning maximum duration	2... 240 min

N.	PAR.	DEF.	REGULATOR PROTECTION	MIN... MAX.
40	C1	**0**	minimum time between two power-ons of regulator 1	0... 240 min
41	C2	**0**	minimum time off and delay from power-on of regulator 1	0... 240 min
42	C3	**0**	minimum time on regulator 1	0... 240 s
43	C4	**0**	regulator 1 activity during regulation probe alarm	0 = off 1 = on
44	C5	**0**	minimum time between two power-ons of regulator 2	0... 240 min
45	C6	**0**	minimum time off and delay from power-on of regulator 2	0... 240 min
46	C7	**0**	minimum time on regulator 2	0... 240 s
47	C8	**0**	regulator 2 activity during regulation probe alarm	0 = off 1 = on

N.	PAR.	DEF.	ALARMS	MIN... MAX.
48	A1	**0.0**	temperature 1 alarm threshold	-199... 999 °C/°F
49	A2	**0**	temperature 1 alarm type	0 = disabled 1 = absolute minimum 2 = absolute maximum 3 = minimum relative to SP 4 = maximum relative to SP
50	A3	**0**	temperature 1 alarm delay	0... 999 min
51	A4	**0.0**	temperature 2 alarm threshold	-199... 199 °C/°F
52	A5	**0**	temperature 2 alarm type	0 = disabled 1 = absolute minimum 2 = absolute maximum 3 = minimum relative to SP2 4 = maximum relative to SP2
53	A6	**0**	temperature 2 alarm delay	0... 999 min
54	A7	**0**	temperature alarm delay after modifying setpoint and power-on	0... 999 min
55	A8	**0**	additional alarm signal delay after silencing if the condition persists	0... 999 min
56	A9	**0**	alarm output logic	0 = with alarm active 1 = with alarm not active
57	A11	**2.0**	temperature alarm switch off differential	1... 99 °C/°F
58	A13	**1**	enable alarm buzzer	0 = no 1 = yes

N.	PAR.	DEF.	DIGITAL INPUTS	MIN... MAX.
59	i5	**0**	multi-purpose input function	0 = disabled 1 = alarm iA 2 = alarm iA + regulator 1 off + regulator 2 off 3 = alarm iA1 + regulator 1 off 4 = alarm iA2 + regulator 2 off 5 = switches device on/off 6 = modifies setpoint 1 and setpoint 2
60	i6	**0**	multi-purpose input activation	0 = with contact closed 1 = with contact open
61	i7	**0**	multi-purpose input alarm delay	0... 999 s

N.	PAR.	DEF.	SECURITY	MIN... MAX.
62	POF	**1**	enable ON/STAND-BY key	0 = no 1 = yes
63	PAS	**-19**	password	-99... 999
64	PA1	**426**	1st level password	-99... 999
65	PA2	**824**	2nd level password	-99... 999

N.	PAR.	DEF.	EVLINK DATA-LOGGING	MIN... MAX.
66	bLE	**1**	serial port configuration for connectivity	0 = free 1 = forced for EVconnect or EPoCA 2-99 = EPoCA local network address
67	rE0	**15**	datalogger sampling interval	0... 240 min

N.	PAR.	DEF.	MODBUS	MIN... MAX.
68	LA	**247**	MODBUS address	1... 247
69	Lb	**3**	MODBUS baud rate	0 = 2,400 baud 1 = 4,800 baud 2 = 9,600 baud 3 = 19,200 baud even

9 ALARMS

COD.	DESCRIPTION	RESET	TO CORRECT
Pr1	regulation probe alarm	automatic	- check P0 - check probe integrity - check electrical connection
AL1	temperature 1 alarm	automatic	check A1, A2 and A3
AL2	temperature 2 alarm	automatic	check A4, A5 and A6
iA	multi-purpose input alarm	automatic	check i5 and i6
iA1	regulator 1 protection alarm	automatic	check i5 and i6
iA2	regulator 2 protection alarm	automatic	check i5 and i6
tu0	auto-tuning alarm failed	manual	touch a key
tu1	auto-tuning timeout alarm	manual	- touch a key - check r21

10 TECHNICAL SPECIFICATIONS

Purpose of the control device			Operating control
Construction of the control device			Incorporated control
Container			Black, self-extinguishing
Category of heat and fire resistance			D.
Measurements			
75.0 x 33.0 x 73.0 mm (2 15/16 x 1 5/16 x 2 7/8 in) with fixed screw terminal blocks			75.0 x 33.0 x 74.0 mm (2 15/16 x 1 5/16 x 2 15/16 in) with plug-in screw terminal blocks
Mounting methods for the control device			To be fitted to a panel, snap-in brackets provided
Degree of protection provided by the covering			IP65 (front)
Connection method			
Fixed screw terminal blocks for wires up to 2.5 mm²	Plug-in screw terminal blocks for wires up to 2.5 mm² (on request)		Pico-Blade connector
Maximum permitted length for connection cables			
Power supply: 10 m (32.8 ft)			Analogue inputs: 10 m (32.8 ft)
Digital inputs: 10 m (32.8 ft)			Analogue outputs 0-10 V: 10 m (32.8 ft)
PWM analogue outputs: 1 m (3.28 ft)			Digital outputs: 10 m (32.8 ft).
Operating temperature			From -5 to 55 °C (from 23 to 131 °F)
Storage temperature			From -40 to 70 °C (from -13 to 158 °F)
Operating humidity			Relative humidity without condensate from 10 to 90%
Pollution status of the control device			2.
Compliance:			
RoHS 2011/65/EC	WEEE 2012/19/EU		REACH (EC) Regulation 1907/2006
EMC 2014/30/EU			LVD 2014/35/EU
Power supply:			
115... 230 VAC (+10 % -15 %), 50/60 Hz (±3 Hz), max. 5 VA in EV3... M9			
12-24 VAC/DC (+10% -15%), 50/60 Hz (±3 Hz), max. 5 VA/3W in EV3... M3.			
Earthing methods for the control device			None
Rated impulse-withstand voltage			2.5 KV
Over-voltage category			II
Software class and structure			A.
Analogue inputs			1 for PTC, NTC, Pt 100, Pt 1000 or Ni 120 probes, J or K thermocouples, 0-20 mA, 4-20 mA, 0-10 V or 2-10 V transducers (regulation probe).
PTC probes	Measurement field:		from -50 to 150 °C (from -58 to 302 °F)
	Resolution:		0.1 °C (1 °F).
NTC probes	Measurement field:		from -40 to 110 °C (from -58 to 230 °F)
	Resolution:		0.1 °C (1 °F).
Pt 100 and Pt 1000 probes	Measurement field:		from -100 to 650 °C (from -148 to 999 °F)
	Resolution:		0.1 °C (1 °F).
Ni 120 probes	Measurement field:		from -80 to 300 °C (from -112 to 999 °F)
	Resolution:		0.1 °C (1 °F).
J thermo-couples	Measurement field:		from 0 to 700 °C (from 32 to 999 °F)
	Resolution:		1 °C (1 °F).
K thermo-couples	Measurement field:		from 0 to 999 °C (from 32 to 999 °F)
	Resolution:		1 °C (1 °F).
0-20 mA, 4-20 mA, 0-10 V and 2-10 V transducers:			can be configured
Digital inputs	1 dry contact (multi-purpose), not available if the analogue input is configured for Pt 100, Pt 1000 or NI 120 3 wires		
Dry contact	Contact type:		3.3 V, 1 mA
	Protection:		none.
Analogue outputs	1 for 0-10 V or PWM signal. Available in the models with power supply 12-24 VAC/DC on condition that they are powered at 24 VAC/DC.		
Signal 0-10 V	Minimum applicable impedance		1 KOhm
	Resolution:		0.01 V
Digital outputs	3 with electromechanical relay (K1 relay, K2 and K3 relay).		
K1 relay			SPST, 16 A res. @ 250 VAC
K2 relay			SPDT, 8 A res. @ 250 VAC
K3 relay			SPDT, 8 A res. @ 250 VAC.
Type 1 or Type 2 Actions			Type 1
Additional features of Type 1 or Type 2 actions			C.
Displays			LED display, 3 digit, with function icons
Alarm buzzer			Built-in
Communications ports			1 TTL MODBUS slave port for programming key, for EVlink Wi-Fi module (system EPoCA), for EVlink BLE module (app EVconnect) or for serial interface (BMS).

N.B.
The device must be disposed of according to local regulations governing the collection of electrical and electronic equipment.

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