

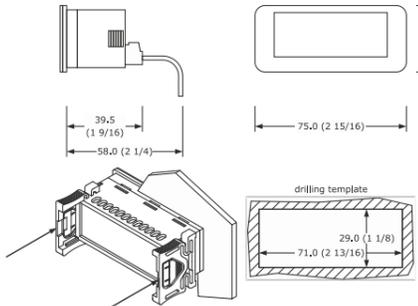


### 1 MEASUREMENTS AND INSTALLATION

#### 1.1 User interface

To be fitted to a panel, snap-in brackets provided.

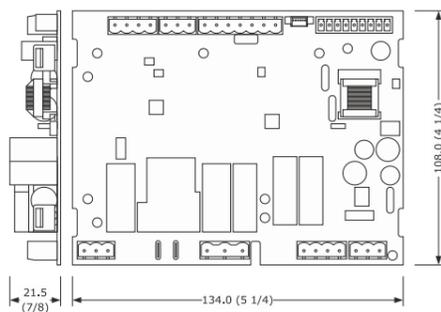
- N.B.**
- the thickness of the panel must be between 0.8 and 2.0 mm (1/32 and 1/16 in)
  - make sure the product used to clean the user interface is not rated as aggressive



#### 1.1 Control module

To be installed on an electrical panel with plastic spacers (not provided).

- N.B.**
- All metal parts must be placed at a distance that complies with safety regulations.



#### INSTALLATION PRECAUTIONS

- ensure that the working conditions are within the limits stated in the *TECHNICAL SPECIFICATIONS* section
- do not install the device close to heat sources, equipment with a strong magnetic field, in places subject to direct sunlight, rain, damp, excessive dust, mechanical vibrations or shocks
- in compliance with safety regulations, the device must be installed properly to ensure adequate protection from contact with electrical parts. All protective parts must be fixed in such a way as to need the aid of a tool to remove them.

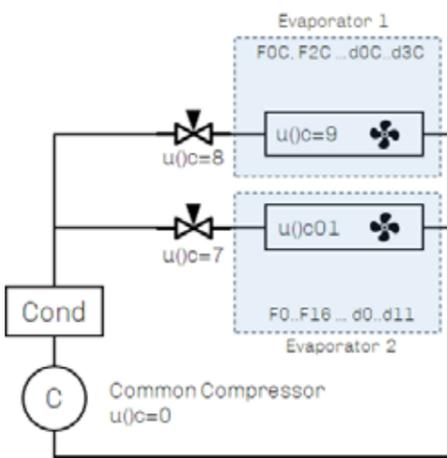
### 3 FIRST-TIME USE

1. Carry out the installation as shown in the section *MEASUREMENTS AND INSTALLATION*.
2. Power up the device.
3. Configure the device as shown in the section *Setting configuration parameters*.  
When using for the first time, we recommend setting parameter P7 according to the type of application as follows:

#### Unit with 2 compartments and a common compressor (P7 = 0 or 1)

When P7 = 0, the request for cooling activates the common compressor and the cooling valve of the compartment the request originated from.

When P7 = 1, the request for cooling activates the common compressor and, if the request comes from both compartments, reaching compartment 2 setpoint has priority over compartment 1 setpoint.



### EN ENGLISH

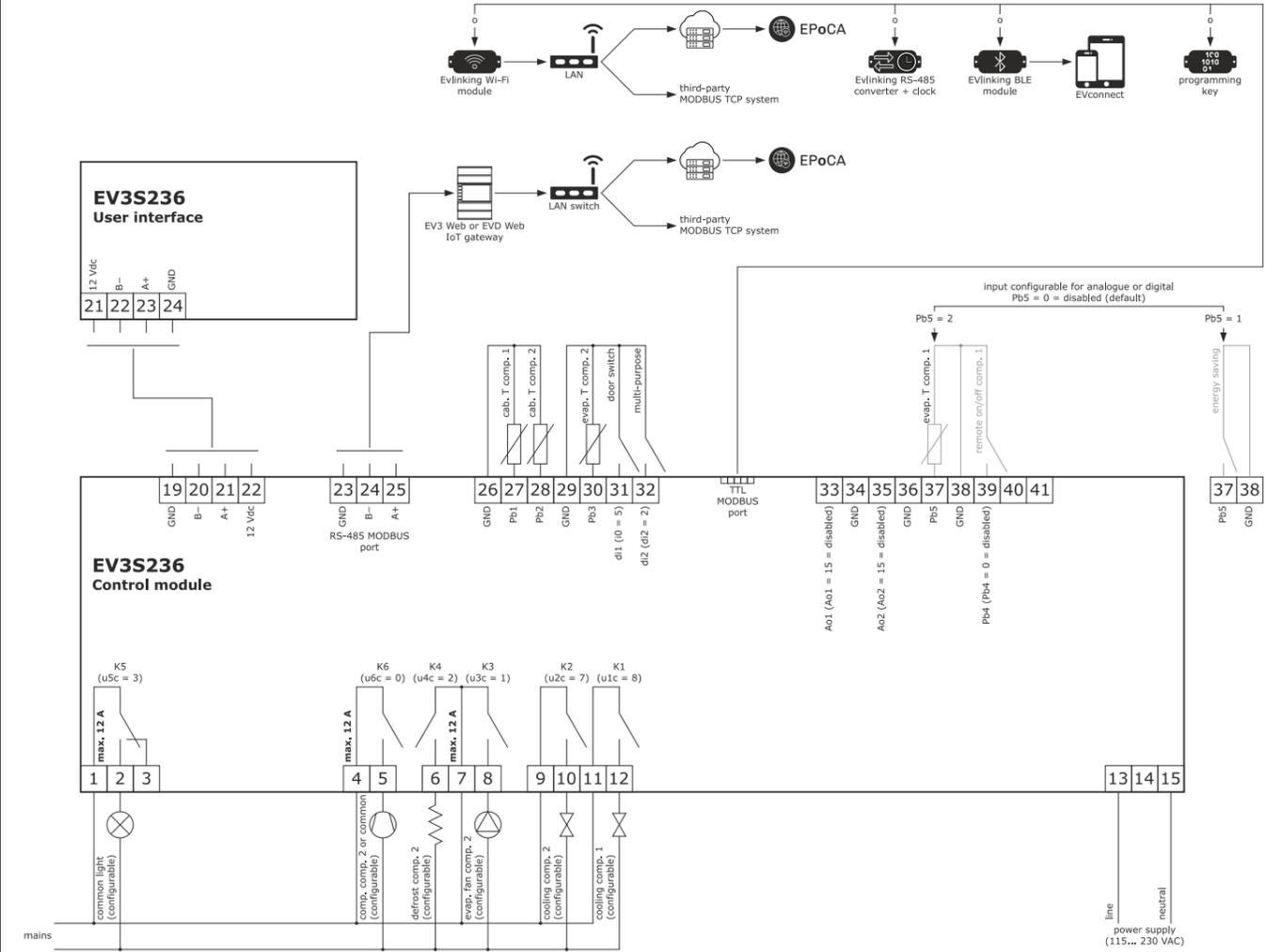
- low, normal, static or fan-driven temperature regulation of refrigerated units with one or two compartments and common or separate compressors
- hot or cold mode regulation
- power supply 115... 230 Vac
- 4 analogue inputs for PTC/NTC probes, one of which can be set as digital
- door switch digital input
- multi-purpose digital input
- remote on-off digital input
- 2 analogue outputs 0-10 V configurable as on-off
- 6 configurable digital outputs (sealed electro-mechanical relays in compliance with the EN 60079-15 standard), one of which is 30 A res. @ 250 Vac
- alarm buzzer
- TTL MODBUS slave port for one of the following optional modules:
  - EVlinking Wi-Fi (EVIF25TWX) for the EPoCA cloud system
  - EVlinking BLE (EVIF25TBX) for the EVconnect app
  - EVlinking RS-485 (EVIF23TSX) for real-time functions
- RS-485 port for MODBUS RTU serial communication or Ethernet connectivity using the EV3 Web or the EVD Web gateway for the EPoCA cloud system

#### Models available

| No. | Purchasing code |
|-----|-----------------|
| 1   | EV3S236N9P      |

### 2 ELECTRICAL CONNECTION

- N.B.**
- use cables of an adequate section for the current running through them
  - to reduce any electromagnetic interference, locate the power cables as far away as possible from the signal cables

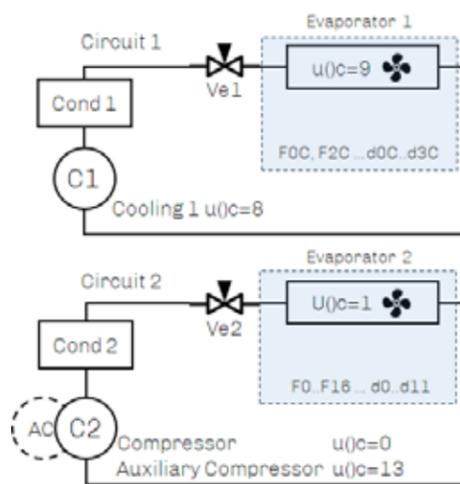


#### PRECAUTIONS FOR ELECTRICAL CONNECTION

- if using an electrical or pneumatic screwdriver, adjust the tightening torque
- if the device is moved from a cold to a warm place, humidity may cause condensation to form inside. Wait for about an hour before switching on the power
- make sure that the supply voltage, electrical frequency and power are within the set limits. See the section *TECHNICAL SPECIFICATIONS*
- disconnect the power supply before carrying out any type of maintenance
- do not use the device as a safety device
- for repairs and further information, contact the EVCO sales network

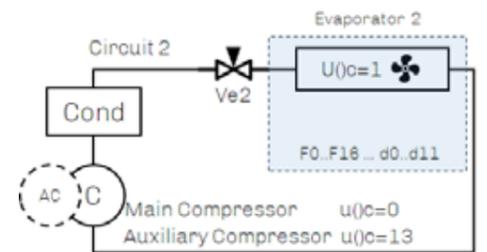
#### Unit with 2 compartments and separate compressors (P7 = 2)

Each compartment activates its own cooling request which, in turn, activates the compressor and the cooling valve of the compartment the request originated from (NB: the auxiliary compressor, which is enabled with u1c = 13, always refers to compartment 2).



#### Unit with a single compartment (P7 = 3)

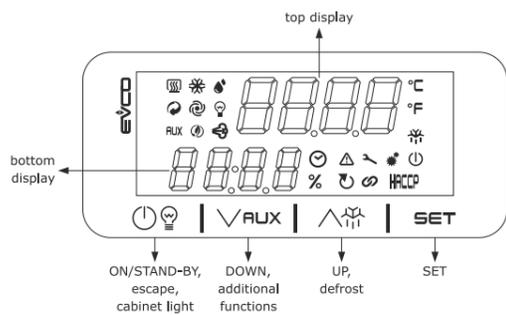
Regulation is active for compartment 2 only and is disabled for compartment 1.



Next check that the remaining settings are appropriate; see the section *CONFIGURATION PARAMETERS*.

4. Disconnect the device from the mains.
5. Make the electrical connection as shown in the section *ELECTRICAL CONNECTION*, without powering up the device.
6. Connect one of the following optional accessories as required:
  - To activate real-time functions, connect the EVlinking RS-485 EVIF23TSX clock module to the TTL port then synchronise it with the app.
  - To control the device using the EPoCA monitoring system or a third-party MODBUS TCP system, choose one of the following options:
    - connect the EVlinking Wi-Fi EVIF25TWX module to the TTL port and then to a local Wi-Fi network
    - connect an IoT EV3 Web or EVD Web gateway to the RS-485 port, then connect the gateway to an Ethernet port of a router or to an Ethernet port of an Ethernet hub connected to a local network.
7. Power up the device again.

**4 USER INTERFACE**



| LED          | ON  | FLASHING   |
|--------------|---|--|
|              | heating active (compartment 1 or 2, according to P9)                                | -  |
|              | common compressor on (if P7 = 0 or 1); compressor compartment 2 on (if P7 = 2 or 3) | protection in progress (see parameters CO... C7) |
|              | not in use  | -  |
|              | evaporator fans compartment 1 on  | evaporator fans off compartment 1 active         |
|              | evaporator fans compartment 2 on  | evaporator fans off compartment 2 active         |
|              | cabinet light on  | cabinet light on from door switch digital input  |
| <b>AUX</b>   | auxiliary compressor on   | -  |
|              | energy saving active  | -  |
|              | not in use  | -  |
| <b>°C °F</b> | temperature measurement unit  | -  |
|              | defrost active  | dripping active                                  |
|              | not in use  | -  |
|              | alarm active  | -  |
|              | not in use  | -  |
|              | parameters being set  | -  |
|              | device off  | -  |
|              | not in use  | -  |
|              | not in use  | -  |
|              | remote connection active  | -  |
| <b>HACCP</b> | saved HACCP alarms not yet displayed (if bLE ≠ 0)                                   | -  |

**5 FUNCTIONS**

**N.B.**  
 - to activate a function or view a value, make sure the controller is switched on, the keypad is not locked and that all the conditions needed to proceed are met (see the precautions for each function)  
 - when the keypad is locked, functions other than silencing the buzzer and switching the light on/off are unavailable. It must be unlocked to access other functions (see section 5.1)  
 - if d6=2, the dEF label will be displayed during defrost

**5.1 Locking/unlocking the keypad**

If enabled with parameter Loc = 1, the keypad will lock 30 seconds after no keys have been pressed. After 30 s have elapsed, the Loc label will appear for a couple of seconds; this label is displayed every time any key other than the light key is pressed.  
 To unlock the keypad, hold down any key for 3 s until the UnL label appears.  
**N.B.:** the keypad is never locked when regulation of both compartments is off.

**5.2 Switching the device on/off**

If POF = 0, the device can be switched on/off remotely by setting parameter di2 for compartment 2 and Pb4 for compartment 1.  
 If POF = 1, the device can be switched on/off using the keypad, as long as the value on the top line (which is set using P5) and the value on the bottom line (which is set using P6) do not both refer to the same compartment.  
 Each compartment can be switched on/off separately using the following procedure:

- Hold down the ON/STAND-BY/LIGHT key for 3 s until the ON (regulation on) or OFF (regulation off) label starts flashing on the top display
- Press the SET key to go directly to the bottom line if the status of the top line remains the same
- Press the UP or DOWN key to change the status
- Press the SET key to confirm: the top line will stop flashing and the bottom one will start

**N.B.:** the device will not exit the procedure and the line will not stop flashing until the SET key has been pressed to confirm the choice.

When regulation of one compartment is off, the line on the display corresponding to that compartment shows the OFF label. During normal operation, the top line on the display shows the value selected with parameter P5 (cabinet temperature compartment 1, setpoint compartment 1 or cabinet temperature compartment 2). The bottom line shows the value selected with parameter P6 (cabinet temperature compartment 2, setpoint compartment 2, cabinet temperature compartment 1 or clock if the controller is connected to the optional EVlinking modules or EVCO gateways).  
 During defrost, both lines on the display show the information set with parameter d6.

**5.3 Activating defrost**

If defrost is activated manually using the key, it will be requested in both compartments. It will, however, only be carried out if the compartment meets the temperature conditions which have been set and if the cabinet probe of that compartment is not in error mode. This does not apply to compartment 1 if it is disabled with P7 = 3.

- Hold down the UP/DEFROST key for 3 s: the LED will come on and the information set with d6 will be displayed.

**5.4 Switching the cabinet light on/off (if u1c... Ao2 = 3)**

The light can always be switched on/off when the controller is on, even if the keypad is locked. When the device is off (in stand-by), the light can only be switched on/off if U2 = 1.

- Press the ON/STAND-BY/LIGHT key: the LED will come on/go off.

If the device is connected to the EPOCA or MODBUS TCP management systems, the light can also be switched on/off remotely.

If i0 = 3, 4 or 5, the light will come on automatically if the door switch input is activated: in this case, the LED will flash.

**5.5 Silencing the buzzer (if u9 = 1, default)**

Press any key.  
 If u4 = 1 (default), silencing the buzzer will also deactivate the alarm output.

**5.6 Viewing temperatures detected by the analogue inputs**

- Hold down the DOWN/AUX key for 3 s to view the first available label.
- Press the UP or DOWN key until the desired label from the list below appears on the bottom line and the corresponding value on the top line.

| LABEL      | CORRESPONDING VALUE  |
|------------|--|
| <b>Pb1</b> | cabinet temperature compartment 1                              |
| <b>Pb2</b> | cabinet temperature compartment 2                              |
| <b>Pb3</b> | evaporator temperature compartment 2                           |
| <b>Pb5</b> | evaporator temperature compartment 1 (present only if Pb5 = 2) |

- Press the ON/STAND-BY key to exit the procedure

**5.7 Viewing and deleting main compressor operation days**

- Proceed as follows to view:
- Hold down the DOWN key for 3 s: the first available label will appear on the bottom line
  - Press the UP or DOWN key until the Cd (compressor days) label appears on the bottom line and the number indicating the compressor operation days on the top line
- Proceed as follows to delete:
- Hold down the DOWN key for 3 s: the first available label will appear on the bottom line, namely rCd (reset compressor days)
  - Press the SET key: the number 0 will appear on the top line
  - Press the UP or DOWN key within 15 s to increase the value to 149 (access password)
  - Press the SET key to confirm deletion of the compressor operation days: the - - - label will flash for a couple of seconds and the controller will automatically exit the procedure

**5.8 Setting the setpoint**

- Press the SET key: the top line on the display will start flashing
- Press the UP or DOWN key within 15 s to set the value within the limits r1 and r2 if the value displayed refers to compartment 1; within the limits r3 and r4 if the value displayed refers to compartment 2
- Press the SET key to confirm the set value: the top line will stop flashing and the bottom one will start (if the SET key is not pressed to confirm, after 15 s the device exits the procedure and the value is confirmed)
- Repeat steps 2 and 3 for the bottom line when it is flashing

**5.9 Viewing and setting the date, time and day of the week (available by connecting the controller to the optional EVlinking modules or the EV3 Web or EVD Web gateway)**

**N.B.**  
 - do not disconnect the device from the mains in the two minutes after setting the date, time and day of the week  
 - if the device communicates with the EVconnect app or the EPOCA remote monitoring system, it is possible to force synchronisation of the date, time and day of the week with those of the smartphone/tablet/PC used

- Hold down the DOWN key for 3 s to view the first available label
- Press the UP or DOWN key until the rtc label appears
- Press the SET key: the display will show the first available label. By pressing the SET key again, others will be displayed in the order given below

| LAB.               | DESCRIPTION        |
|--------------------|--------------------|
| <b>y+2 figures</b> | year (00...99)     |
| <b>n+2 figures</b> | month (01... 12)   |
| <b>d+2 figures</b> | day (01... 31)     |
| <b>h+2 figures</b> | hour (00... 23)    |
| <b>n+2 figures</b> | minutes (00... 59) |
| <b>Mon</b>         | Monday             |
| <b>tuE</b>         | Tuesday            |
| <b>UEd</b>         | Wednesday          |
| <b>thu</b>         | Thursday           |
| <b>Fri</b>         | Friday             |
| <b>Sat</b>         | Saturday           |
| <b>Sun</b>         | Sunday             |

- Press the UP or DOWN key within 15 s of the desired label being displayed to set the value
- Press the SET key to confirm any changes and to view the next label: press the SET key after viewing/changing the last label (day of the week) to exit the procedure
- Press the ON/STAND-BY key to exit the procedure beforehand

**6 SETTINGS**

**6.1 Setting the configuration parameters**

**N.B.**  
 Check the settings made are appropriate: see the section *CONFIGURATION PARAMETERS*.  
 Regulation of one compartment (P7 = 3) is based on the parameters for compartment 2, which are more numerous than the parameters for compartment 1. When P7 = 3, regulation of compartment 1 is completely disabled and setting parameters for that compartment will have no effect.

- Hold down the SET key for 3 s: the PA label will appear on the bottom line of the display
- Press the SET key: the value 0 will appear on the top line of the display
- Press the DOWN key within 15 s to decrease the value to -19 (access password)
- Press the SET key (or take no action for 15 s): the label of the first available parameter (St1) will appear on the bottom line
- Press the UP or DOWN key to view the label of the parameter to be changed
- Press the SET key to access the value of this parameter
- Press the UP or DOWN key to increase/decrease the value
- Press the SET key (or take no action for 15 s) to confirm the set value
- Press the ON/STAND-BY key (or take no action for 60 s) to exit the procedure

**6.2 Restoring factory settings**

- Hold down the SET key for 3 s: the PA label will appear on the bottom line of the display
- Press the SET key: the value 0 will appear on the top line of the display
- Press the UP or DOWN key within 15 s to increase the value to 149 (access password)
- Press the SET key (or take no action for 15 s): the dEF label will appear on the top line of the display
- Press the SET key: the value 0 will be displayed
- Hold down the SET key to exit the procedure without restoring the settings
- Press the UP or DOWN key to increase the value to 1 and restore the settings
- Press the SET key (or take no action for 15 s): the dEF label will flash for 4 s, after which the device will exit the procedure
- Disconnect the device from the power supply

**7 CONFIGURATION PARAMETERS**

| NO. | PAR. | DEF. | SETPOINT                           | MIN... MAX.    |
|-----|------|------|------------------------------------|----------------|
| 1   | St1  | 4.0  | temperature setpoint compartment 1 | r1... r2 °C/°F |

| NO. | PAR. | DEF.  | ANALOGUE INPUTS  | MIN... MAX.  |
|-----|------|-------|--|--|
| 2   | St2  | -18.0 | temperature setpoint compartment 2   | r3... r4 °C/°F   |
| 3   | CA1  | 0.0   | cabinet probe offset compartment 1   | -25.0... 25.0 °C/°F  |
| 4   | CA2  | 0.0   | cabinet probe offset compartment 2   | -25.0... 25.0 °C/°F  |
| 5   | CA3  | 0.0   | evaporator probe offset compartment 2  | -25.0... 25.0 °C/°F  |
| 6   | P0   | 0     | type of temperature probe  | 0 = PTC 1 = NTC  |
| 7   | P1   | 1     | enable decimal point °C  | 0 = no 1 = yes   |
| 8   | P2   | 0     | temperature measurement unit   | 0 = °C 1 = °F  |
| 9   | P3   | 1     | evaporator probe configuration compartment 2   | 0 = disabled<br>1 = defrost regulation + fans<br>2 = fan regulation  |
| 10  | P5   | 0     | value – top display  | 0 = cabinet temperature compartment 1<br>1 = setpoint compartment 1<br>2 = cabinet temperature compartment 2   |
| 11  | P6   | 0     | value – bottom display   | 0 = cabinet temperature compartment 2<br>1 = setpoint compartment 2<br>2 = cabinet temperature compartment 1<br>3 = clock (hh:mm) only if connected to optional EVlinking modules or EVCO gateways   |
| 12  | P7   | 0     | type of regulation   | 0 = 2 compartments with common compressor<br>1 = like 0 with priority for compartment 2<br>2 = 2 compartments with separate compressors<br>3 = 1 compartment (only on compartment 2)   |
| 13  | P8   | 5     | display refresh time   | 0... 250 s: 10   |
| 14  | P9   | 2     | probe position for heat regulation   | 1 = compartment 1<br>2 = compartment 2   |
| 15  | r0   | 2.0   | MAIN REGULATOR   | MIN... MAX.  |
|     |      |       | setpoint St1 differential (asymmetrical)   | 0.1... 15.0 °C/°F  |
| 16  | r1   | 0.0   | minimum setpoint St1   | -40.0 °C/°F... r2  |
| 17  | r2   | 25.0  | maximum setpoint St1   | r1... 50.0 °C/°F   |
| 18  | r3   | -30.0 | minimum setpoint St2   | -40.0 °C/°F... r4  |
| 19  | r4   | -10.0 | maximum setpoint St2   | R3... 50.0 °C/°F   |
| 20  | r5   | 2.0   | setpoint St2 differential (asymmetrical)   | 0.1... 15.0 °C/°F  |
| 21  | r6   | 2.0   | setpoint differential for hot mode (St1 if P9 = 0; St2 if P9 = 1)  | 0.1... 15.0 °C/°F  |
| 22  | r7   | 0.0   | energy saving offset compartment 1   | 0.0... 25.0 °C/°F  |
| 23  | r8   | 0.0   | energy saving offset compartment 2   | 0.0... 25.0 °C/°F  |
| 24  | r9   | 0     | maximum duration energy saving after interval u1>0 with door always closed   | 0... 24 h  |
| 25  | C0   | 1     | COMPRESSOR   | MIN... MAX.  |
|     |      |       | compressor-on delay from power-on (common compressor if P7=0 or 1, compressor compartment 2 if P7=2 or 3)                | 0... 240 min   |
| 26  | C1   | 3     | delay between two compressor switch-ons (common compressor if P7=0 or 1, compressor compartment 2 if P7=2 or 3)          | 0... 240 min   |
| 27  | C4   | 5     | compressors-off time during cabinet probe error Pr1 or Pr2   | 0... 240 min   |
| 28  | C5   | 15    | compressors-on time during cabinet probe error Pr1 or Pr2  | 0... 240 min   |
| 29  | C6   | 0     | minimum compressor-off time compartment 1  | 0... 240 s   |
| 30  | C7   | 99.0  | threshold at which the auxiliary compressor contributes to regulation (active if cabinet setpoint of compartment 2 < C7) | -50.0... 99.0 °C/°F  |
| 31  | d0   | 8     | DEFROST  | MIN... MAX.  |
|     |      |       | automatic defrost interval compartment 2   | 0... 99 h<br>0 = manual only   |
| 32  | d1   | 0     | type of defrost compartment 2  | 0 = electric<br>1 = compressor off<br>2 = hot gas  |
| 33  | d2   | 8.0   | temperature threshold to end defrosting compartment 2 (referred to evaporator probe if P3=1)                             | -99.0... 99.0 °C/°F  |
| 34  | d3   | 30    | defrost duration compartment 2   | 0... 99 min<br>if P3 = 1, maximum duration   |
| 35  | d4   | 0     | enable defrost at power-on   | 0 = no 1 = yes   |
| 36  | d5   | 0     | defrost delay from power-on  | 0... 99 min  |
| 37  | d6   | 2     | value displayed when defrosting  | 0 = like during normal operation<br>1 = limited to St1+r0 and St2+r5<br>2 = dEF label  |
| 38  | d7   | 2     | dripping duration compartment 2  | 0... 15 min  |
| 39  | d11  | 0     | enable defrost timeout alarm compartment 2   | 0 = no 1 = yes   |
| 40  | d0C  | 8     | automatic defrost interval compartment 1   | 0... 99 h<br>0 = manual only   |
| 41  | d2C  | 8.0   | temperature threshold to end defrosting compartment 1 (referred to evaporator probe if Pb5 = 2)                          | -99.0... 99.0 °C/°F  |
| 42  | d3C  | 30    | defrost duration compartment 1   | 0... 99 min  |
| 43  | A1   | 0.0   | TEMPERATURE ALARMS   | MIN... MAX.  |
|     |      |       | high temperature alarm threshold compartment 2 (AH2)   | -99.0... 99.0 °C/°F  |
| 44  | A2   | 0     | type of high temperature alarm compartment 2 (AH2)   | 0 = disabled<br>1 = relative to setpoint (i.e. St2 + A1)<br>2 = absolute (i.e. A1)   |
| 45  | A4   | 0.0   | high temperature alarm threshold compartment 1 (AH1)   | -99.0... 99.0 °C/°F  |
| 46  | A5   | 0     | type of high temperature alarm compartment 1 (AH1)   | 0 = disabled<br>1 = relative to setpoint (i.e. St1 + A4)<br>2 = absolute (i.e. A4)   |
| 47  | A6   | 240   | high temperature alarms AH1 and AH2 delay from power-on  | 0... 240 min   |
| 48  | A7   | 15    | high temperature alarms AH1 and AH2 delay during normal operation  | 0... 240 min   |
| 49  | A8   | 15    | high temperature alarm AH2 delay after defrost   | 0... 240 min   |
| 50  | A10  | 10    | duration of power failure for saving alarm PF  | 0... 240 min<br>0 = disabled   |
| 51  | A11  | 2.0   | high temperature alarms AH1 and AH2 threshold differential   | 0.1... 15.0 °C/°F  |
| 52  | F0   | 1     | FANS   | MIN... MAX.  |
|     |      |       | evaporator fan mode compartment 2 in normal operation  | 0 = off 1 = on<br>2 = on if compressor is on, in sequence F15 and F16 if compressor is off<br>3 = thermostat controlled (with cabinet temperature compartment 2 + F1)<br>4 = thermostat controlled (with cabinet temperature compartment 2 + F1) if compressor is on |

|    |     |     |  |   |
|----|-----|-----|--|---|
| 53 | F1  | 0.0 | evaporator fan regulation threshold compartment 2 (referred to evaporator probe temperature if P3= 1 or 2) | -99.0... 99.0 °C/°F<br>fixed differential 1°C/2°F |
| 54 | F2  | 0   | evaporator fan mode compartment 2 during defrost and dripping  | 0 = off 1 = on<br>2 = function of F0              |
| 55 | F3  | 2   | maximum time evaporator fans off compartment 2 after defrost   | 0... 15 min                                       |
| 56 | F9  | 10  | evaporator fans off delay compartment 2 from compressor off  | 0... 240 s  |
| 57 | F15 | 15  | time evaporator fans off compartment 2   | 0... 240 s  |
| 58 | F16 | 5   | time evaporator fans on compartment 2  | 0... 240 s  |
| 59 | F0C | 1   | fan regulation compartment 1   | 0 = off 1 = on<br>2 = on if regulation is on      |
| 60 | F2C | 1   | fan status during defrost compartment 1  | 0 = off 1 = on                                    |

| NO. | PAR. | DEF. | DIGITAL INPUTS  | MIN... MAX.   |
|-----|------|------|---|---|
| 61  | i0   | 5    | door switch input function in compartment 2                   | 0 = disabled<br>1 = compressor + evaporator fans 2 off<br>2 = evaporator fans 2 off<br>3 = cabinet light on<br>4 = compressor + evaporator fans 2 off, cabinet light on<br>5 = evaporator fans 2 off, cabinet light on<br><b>NB.:</b> in values 1 and 4, compressor means the common compressor + cooling valve 2 |
| 62  | i1   | 0    | door switch input activation                                  | 0 = with contact closed<br>1 = with contact open  |
| 63  | i2   | 30   | door open alarm delay in compartment 2                        | -1... 120 min<br>-1 = disabled  |
| 64  | i3   | 15   | maximum compressor and evaporator fan off time with door open | -1... 120 min<br>-1 = until closed  |
| 65  | i4   | 0    | door switch input function in compartment 1                   | 0 = disabled<br>1 = evaporator fans 1 off<br>2 = cooling valve 1 + evaporator fans 1 off  |
| 66  | di2  | 0    | multi-purpose input function in compartment 2                 | 0 = disabled<br>1 = remote switch-off compartment 2 with contact closed<br>2 = remote switch-off compartment 2 with contact open<br>3 = common compressor locked alarm with contact closed<br>4 = common compressor locked alarm with contact open  |
| 67  | Pb4  | 0    | remote on-off input function in compartment 1                 | 0 = disabled<br>1 = remote switch-off with contact closed<br>2 = remote switch-off with contact open  |
| 68  | Pb5  | 0    | configurable input function for analogue or digital           | 0 = disabled<br>1 = energy saving<br>2 = evaporator probe compartment 1   |

| NO. | PAR. | DEF. | DIGITAL OUTPUTS  | MIN... MAX.   |
|-----|------|------|--|---|
| 69  | u1c  | 8    | k1 relay configuration   | 0 = compressor compartment 2 or common<br>1 = evaporator fans compartment 2<br>2 = defrost compartment 2<br>3 = common light<br>4 = common alarm<br>5 = on/stand-by<br>6 = heat compartment 1 (if P9 = 0) or compartment 2 (if P9 = 1)<br>7 = cooling compartment 2<br>8 = cooling compartment 1<br>9 = evaporator fans compartment 1<br>10 = door heater<br>11 = common condenser fan<br>12 = reserved<br>13 = auxiliary compressor compartment 2<br>14 = defrost compartment 1<br>15 = disabled |
| 70  | u2c  | 7    | k2 relay configuration   | like u1C  |
| 71  | u3c  | 1    | k3 relay configuration   | like u1C  |
| 72  | u4c  | 2    | k4 relay configuration   | like u1C  |
| 73  | u5c  | 3    | k5 relay configuration   | like u1C  |
| 74  | u6c  | 0    | k6 relay configuration   | like u1C  |
| 75  | Ao1  | 15   | analogue output 0-10 V configuration (0 = off, 10 = on)                                    | like u1C  |
| 76  | Ao2  | 15   | analogue output 0-10 V configuration (0 = off, 10 = on)                                    | like u1C  |
| 77  | u0   | 0    | maximum time light on from door open   | 0... 240 s<br>0 = function disabled<br>>0 switches the light off after set time, even with door open  |
| 78  | u1   | 0    | door closed consecutive time for energy saving on and light off (see also r9)              | 0... 24 h<br>0 = disabled   |
| 79  | u2   | 0    | enable cabinet light (if one of the outputs from u1c to Ao2 = 3) using key during stand-by | 0 = no 1 = yes  |
| 80  | u3   | 0    | alarm output activation  | 0 = with contact open<br>1 = with contact closed  |
| 81  | u4   | 0    | enable deactivation alarm output with silencing buzzer                                     | 0 = no 1 = yes  |
| 82  | u9   | 1    | enable alarm buzzer  | 0 = no 1 = yes  |
| 83  | u10  | 0.0  | door heaters on threshold  | -99.0... 99.0 °C/°F   |

| NO. | PAR. | DEF. | CLOCK        | MIN... MAX.    |
|-----|------|------|--------------|----------------|
| 84  | Hr0  | 0    | enable clock | 0 = no 1 = yes |

| NO. | PAR. | DEF. | SECURITY   | MIN... MAX.                    |
|-----|------|------|--|--------------------------------|
| 85  | POF  | 1    | enable on/stand-by key                                       | 0 = no 1 = yes                 |
| 86  | Loc  | 1    | enable keypad lock   | 0 = no<br>1 = yes (after 30 s) |
| 87  | PAS  | -19  | password to access settings from keypad                      | -99... 999                     |
| 88  | PA1  | 426  | level 1 password to access settings from EVconnect and EPoCA | -99... 999                     |
| 89  | PA2  | 824  | level 2 password to access settings from EVconnect and EPoCA | -99... 999                     |

| NO. | PAR. | DEF. | SERIAL COMMUNICATION             | MIN... MAX.   |
|-----|------|------|----------------------------------|---|
| 90  | bLE  | 1    | configuration MODBUS serial port | 0 = free for real-time functions (through the EVIF23TSX clock) or for MODBUS RTU communication via the RS-485 port<br>1... 99 = device address for EVconnect, EPoCA |

| NO. | PAR. | DEF. | DESCRIPTION   | MIN... MAX.  |
|-----|------|------|---|--|
| 91  | rE0  | 15   | EVlinking Wi-Fi/EV3 Web/EVD Web data logger sampling interval | 0... 240 min   |
| 92  | rE1  | 4    | select temperature for sampling                               | 0 = none<br>1 = cabinet compartment 1<br>2 = cabinet compartment 2<br>3 = cabinet evaporator compartment 2<br>4 = cabinet compartment 1 and compartment 2<br>5 = all |
| 93  | LA   | 247  | MODBUS address  | 1... 247   |
| 94  | Lb   | 3    | MODBUS baud rate the parameter is relevant only if bLE = 0    | 0 = 2,400 baud<br>1 = 4,800 baud<br>2 = 9,600 baud<br>3 = 19,200 baud  |
| 95  | LP   | 2    | MODBUS parity the parameter is relevant only if bLE = 0       | 0 = none 1 = odd<br>2 = even   |
| 96  | Sb   | 2    | number of stop bits   | 1 = 1 stop bit<br>2 = 2 stop bits  |

### 8 ERRORS AND ALARMS

Alarm messages are displayed on the bottom line and alternate with the displayed value according to P6. When a high temperature, door open or power failure alarm occurs, the HACCP LED also comes on, but only if bLE ≠ 0. Messages disappear when the conditions which caused the alarm return to normal. Some alarm messages disappear automatically and others have to be reset on the keypad.

| CODE        | DESCRIPTION  | RESET     | TO CORRECT  |
|-------------|--|-----------|---|
| <b>ErrC</b> | control module-user interface communication error.                   | automatic | - check connections between the control module and the user interface                               |
| <b>Pr1</b>  | cabinet probe error compartment 1                                    | automatic | - check P0<br>- check sensor integrity<br>- check electrical connection                             |
| <b>Pr2</b>  | cabinet probe error compartment 2                                    | automatic |   |
| <b>Pr3</b>  | evaporator probe error compartment 2                                 | automatic |   |
| <b>Pr5</b>  | evaporator probe error compartment 1 (only with Pb5 = 2)             | automatic |   |
| <b>rtc</b>  | clock error*   | manual    | - check Hr0<br>- set date, time and day of the week<br>- check the integrity of the external module |
| <b>AH1</b>  | high temperature alarm compartment 1                                 | automatic | - check A1, A2 and A11  |
| <b>AH2</b>  | high temperature alarm compartment 2                                 | automatic | - check A4, A5 and A11  |
| <b>door</b> | door open alarm for compartment 2 only                               | automatic | - check i0, i1 and i2   |
| <b>PF</b>   | power failure alarm*   | manual    | - press a key<br>- check electrical connection  |
| <b>ALrM</b> | multi-purpose input alarm (regulation off, common compressor locked) | automatic | - check di2   |
| <b>dFd</b>  | defrost timeout alarm (for compartment 2 only)                       | automatic | - check d11   |

\*Clock error and the power failure alarm can only occur when the controller is connected to an external EVlinking module or an EVCO gateway (bLE ≠ 0) and when the clock is enabled (Hr0 = 1).

### 9 TECHNICAL SPECIFICATIONS

|  |   |
|--|---|
| <b>Purpose of the control device:</b>  | function controller   |
| <b>Construction of the control device:</b>   | built-in electronic device  |
| <b>Housing:</b>  |   |
| user interface: black, self-extinguishing  | control module: open frame board  |
| <b>Category of heat and fire resistance:</b>   | D   |
| <b>Measurements:</b>   |   |
| user interface: 75.0 x 33.0 x 39.5 mm (2 15/16 x 1 5/16 x 1 9/16 in)   | control module: 134.0 x 108.0 x 21.5 mm (5 1/4 x 4 1/4 x 7/8 in)  |
| <b>Mounting method for the control device:</b>   |   |
| user interface: to be fitted to a panel, snap-in brackets provided   | control module: to be installed on an electrical panel, on plastic spacers (not provided)   |
| <b>Degree of protection provided by the casing:</b>  |   |
| user interface: IP65 (front)   | control module: IP00.   |
| <b>Connection method:</b>  |   |
| user interface: plug-in screw terminal blocks for wires up to 1.5 mm <sup>2</sup>  | control module:<br>- plug-in screw terminal blocks for wires up to 1.5 mm <sup>2</sup><br>- Pico-Blade connector<br>- 6.35 mm faston connectors |
| <b>Maximum permitted length for connection cables:</b>   |   |
| user interface-control module: 10 m (32.8 ft)  | power supply: 10 m (32.8 ft)  |
| analogue inputs: 10 m (32.8 ft)  | digital inputs: 10 m (32.8 ft)  |
| analogue outputs: 3 m (9.84 ft)  | digital outputs: 10 m (32.8 ft)   |
| Use cables of an adequate section for the current running through them. When the device is used at its maximum operating temperature and at full load, use cables with a maximum operating temperature of 90 °C (194 °F) |   |
| <b>Operating temperature:</b>  | from 0 to 55 °C (from 32 to 131 °F)   |
| <b>Storage temperature:</b>  | from -25 to 70 °C (from -13 to 158 °F)  |
| <b>Operating humidity:</b>   | relative humidity without condensate from 10 to 90 %  |
| <b>Pollution status of the control device:</b>   | 2   |
| <b>Compliance:</b>   |   |
| RoHS 2011/65/EC  | WEEE 2012/19/EU   |
| REACH (EC) Regulation no. 1907/2006  | EMC 2014/30/EU  |
| LVD 2014/35/EU   |   |
| <b>EMC compliance</b>  |   |
| EN 60730-1   | EN 60730-2-9  |
| <b>Power supply:</b>   |   |
| user interface:<br>powered by the control module   | control module:<br>115... 230 Vac (+10 % -15 %), 50... 60 Hz, 6 VA maximum  |
| <b>Earthing methods for the control device:</b>  | none  |
| <b>Rated impulse withstand voltage:</b>  | 4 kV  |
| <b>Overvoltage category:</b>   | I   |

|  |   |
|--|---|
| <b>Software class and structure:</b>   | A   |
| <b>Analogue inputs:</b>  | 3 for PTC or NTC probes (cabinet probe compartment 1, evaporator probe compartment 2, cabinet probe compartment 2)  |
| <b>PTC probes:</b>   | <b>Type of sensor:</b> KTY 81-121 (990 W @ 25 °C, 77 °F)<br><b>Measurement field:</b> from -50 to 150 °C (from -58 to 302 °F)<br><b>Resolution:</b> 0.1 °C (1 °F) |
| <b>NTC probes:</b>   | <b>Type of sensor:</b> B3435 (10 kW @ 25 °C, 77 °F)<br><b>Measurement field:</b> from -40 to 105 °C (from -40 to 221 °F)<br><b>Resolution:</b> 0.1 °C (1 °F)      |
| <b>Digital inputs:</b>   | 3 voltage-free (door switch, multi-purpose and remote on-off)   |
| <b>Voltage-free:</b>   | <b>Type of contact:</b> 5 Vdc, 0.5 mA<br><b>Power supply:</b> none<br><b>Protection:</b> none   |
| <b>Other inputs:</b>   | 1 input which can be configured for an analogue input (evaporator probe compartment 1) or a digital input (energy saving)   |
| <b>Digital outputs:</b>  | 6 configurable outputs with sealed electro-mechanical relays in compliance with the EN 60079-15 standard  |
| <b>K1 relay:</b>   | SPST, 8 A res. @ 250 Vac  |
| <b>K2 relay:</b>   | SPST, 8 A res. @ 250 Vac  |
| <b>K3 relay:</b>   | SPST, 8 A res. @ 250 Vac  |
| <b>K4 relay:</b>   | SPST, 16 A res. @ 250 Vac   |
| <b>K5 relay:</b>   | SPST, 16 A res. @ 250 Vac   |
| <b>K6 relay:</b>   | SPDT, 30 A res. @ 250 Vac   |
| The device guarantees reinforced insulation between the digital outputs (electro-mechanical relays) and the SELV (Safety Extra Low Voltage) circuits |   |
| <b>Type 1 or Type 2 actions:</b>   | type 1  |
| <b>Additional features of Type 1 or Type 2 actions:</b>  | C   |
| <b>Displays:</b>   | double custom display, 4 + 4 digit, with function icons   |
| <b>Alarm buzzer:</b>   | built-in  |
| <b>Communications ports:</b>   |   |
| 1 TTL MODBUS slave port for EVlinking RS-485 (clock), BLE (for the EVconnect app) or Wi-Fi (for the EPoCA cloud system or MODBUS TCP) modules        | 1 RS-485 MODBUS slave port for MODBUS RTU serial communication or Ethernet connectivity using the EV3 Web or the EVD Web gateway (for the EPoCA cloud system)     |
| <b>Wi-Fi output power (EIRP)</b>   | 11b: 67.5 mW and 11g: 71.1 mW, 11n (HT20) 56.5 mW   |
| <b>Wi-Fi frequency range</b>   | 412... 2,472 MHz  |
| <b>Safety protocols</b>  | open, WEP, WPA/WPA2 Personal or PSK   |
| <b>Encryption methods</b>  | TKIP, CCMP  |
| <b>Unsupported modes</b>   | mixed WPA/WPA2 PSK using TKIP + CCMP<br>WPA/WPA2 Enterprise or EAP  |

**N.B.**  
The device must be disposed of according to local regulations governing the collection of electrical and electronic equipment.

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