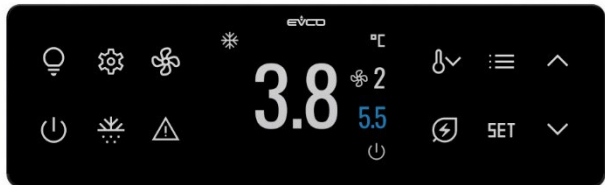


EVY Cold MEDIUM

Controllers for refrigerated cabinets and display units



EN ENGLISH

- controllers for normal or low temperature units
- power supply 12... 24 Vdc
- 3 analogue inputs for configurable PTC, NTC or Pt 1000 probes
- door switch digital input
- 4 multi-purpose digital inputs
- management of variable capacity PWM compressors (Embraco, Secop and Tecumseh), rather than variable capacity compressors or 0-10 V modulating fans
- 8 digital outputs (electro-mechanical relays)
- main relay 16 A res. @ 250 Vac or 30 A res. @ 250 Vac (according to the model)
- 2 outputs 12... 24 Vdc max. 2.5 A
- sealed relays compliant with the standard EN 60079-15
- alarm buzzer
- TTL MODBUS slave port for the EVconnect app or the EPoCA remote monitoring system
- type C USB port
- hot or cold mode regulation

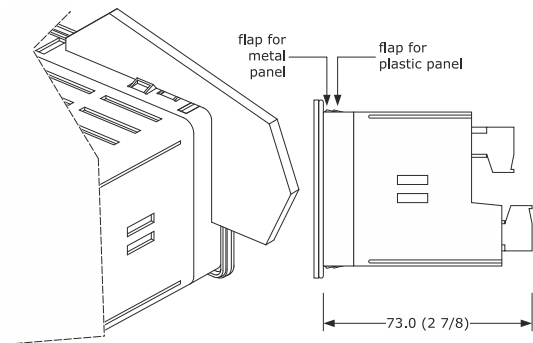
Models available

Purchasing code	Number of relays	Capacity of main relay	Manag. of remote indicator
EVY218DN3	8	16 A res. @ 250 Vac	no
EVY238DN3	8	30 A res. @ 250 Vac	no
EVY238DN3PFT	8	30 A res. @ 250 VAC	yes

1 MEASUREMENTS AND INSTALLATION

Measurements are expressed in mm (inches). Front installation on a plastic or metal panel (with elastic holding flaps).

	N.B. <ul style="list-style-type: none">- the metal panel must be between 0.8 and 1.5 mm (1/32 and 1/16 in) thick, while the plastic panel must be between 0.8 and 3.4 mm (1/32 and 1/8 in)- make sure the product used to clean the device is not classified as aggressive
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INSTALLATION PRECAUTIONS

- ensure that the working conditions are within the limits stated in the *TECHNICAL SPECIFICATIONS* section
- do not install the device close to heat sources, equipment with a strong magnetic field, in places subject to direct sunlight, rain, damp, excessive dust, mechanical vibrations or shocks
- in compliance with safety regulations, the device must be installed properly to ensure adequate protection from contact with electrical parts. All protective parts must be fixed in such a way as to need the aid of a tool to remove them.

3 FIRST-TIME USE

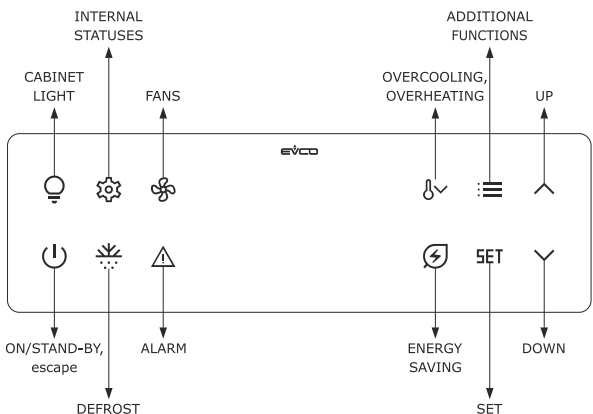
1. Carry out the installation following the instructions given in the section *MEASUREMENTS AND INSTALLATION*.
2. Power up the device: an internal test will start up. The test normally takes a few seconds; when it is finished, the display will switch off.
3. Configure the device as shown in the section *Setting configuration parameters*. Recommended configuration parameters for first-time use:

PAR.	DEF.	PARAMETER	MIN... MAX.
SP	0.0	setpoint	r1... r2
P0	1	type of probe	0 = PTC 1 = NTC 2 = Pt 1000
P2	0	temperature measurement unit	0 = °C 1 = °F
d1	0	type of defrost	0 = electric 1 = hot gas 2 = compressor stopped

- Next check that the remaining settings are appropriate; see the section *CONFIGURATION PARAMETERS*.
4. Disconnect the device from the mains.
 5. Make the electrical connection as shown in the section *ELECTRICAL CONNECTION*, without powering up the device.
 6. To perform the configuration upload or download, connect the EVJKEY programming key. To activate real-time functions, connect the EVlinking RS-485 EVIF23TSX converter. To control the device using the EVconnect app, connect the EVlinking BLE EVIF25TBX module then synchronise it with the app. To control the device using the EPoCA monitoring system or a third-party MODBUS TCP system:
 - connect the EVlinking Wi-Fi EVIF25TWX module to the device and then to a local Wi-Fi network
 - connect the EVlinking RS-485 EVIF24TSX converter to the device then to an IoT EV3 Web gateway or EVD Web. Next connect this to a free Ethernet port of a router or an Ethernet hub connected to a local network.
 7. Power up the device again.

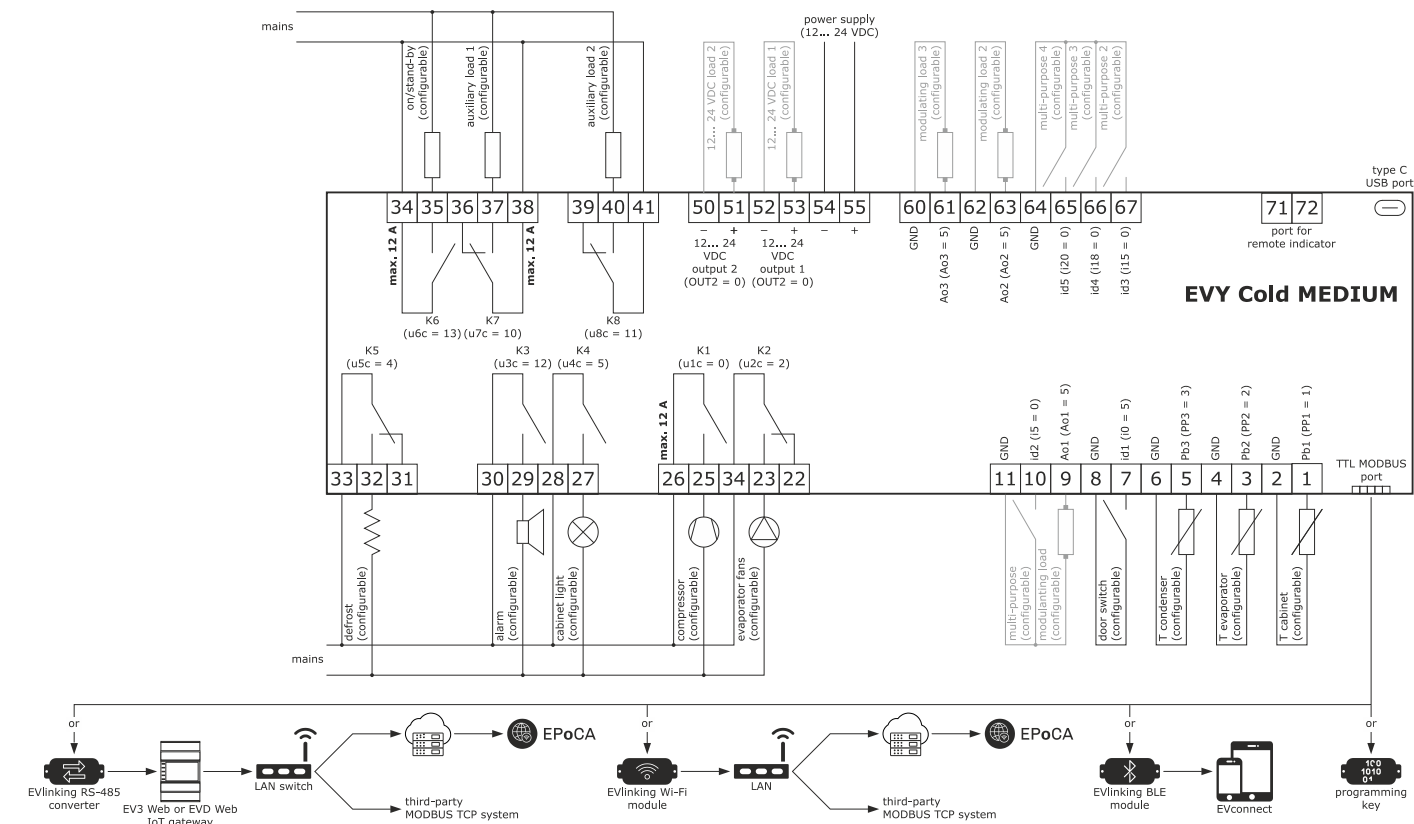
4 USER INTERFACE AND MAIN FUNCTIONS

4.1 Keypad



2 ELECTRICAL CONNECTION

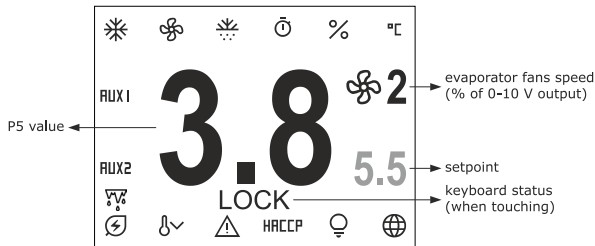
	N.B. <ul style="list-style-type: none">- use cables of an adequate section for the current running through them- in some cases the temperature on the terminal blocks can reach 105 °C (221 °F): use cables with adequate insulation- to reduce any electromagnetic interference, locate the power cables as far away as possible from the signal cables- the 0-10 V analogue outputs operate properly provided that the device is powered by at least 11 VDC- if the device has a power supply of 12 Vdc, the outputs 12... 24 Vdc will each deliver 12 Vdc max. 2.5 A; if the device has a power supply of 24 Vdc, the outputs 12... 24 Vdc will each deliver 24 Vdc max. 2.5 A- the maximum total current allowed on the loads is 32 A- port for remote indicator is only available in model EVY238DN3PFT
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PRECAUTIONS FOR ELECTRICAL CONNECTION

- if using an electrical or pneumatic screwdriver, adjust the tightening torque
- if the device is moved from a cold to a warm place, humidity may cause condensation to form inside. Wait for about an hour before switching on the power
- make sure that the supply voltage, electrical frequency and power are within the set limits. See the section *TECHNICAL SPECIFICATIONS*
- disconnect the power supply before carrying out any type of maintenance
- do not use the device as a safety device
- for repairs and further information, contact the EVCO sales network

4.2 Display



4.3 Switching the device on/off

1. If POF = 1 (default), touch the ON/STAND-BY key for 4 s

If the device is switched on, the display will show the P5 value (default "cabinet or product temperature"); if the LED alarm is on, see the section *ALARMS*.

LED	ON	OFF	FLASHING
	compressor on	compressor off	compressor protection active
	heating active	heating not active	demisting on or door heaters on
	evaporator fans on	evaporator fans off	evaporator fans off active
	defrost or pre-drip active	defrost or pre-drip not active	- defrost delay active - dripping active
	clock active	clock not active	-
	active humidity level displayed	-	-
	temperature displayed in Celsius	-	-
	temperature displayed in Fahrenheit	-	-
	energy saving active	energy saving not active	-
	overcooling or over-heating active	overcooling or over-heating not active	-
	alarm active	alarm not active	compressor maintenance request
	saved HACCP alarm not displayed	no HACCP alarm saved or no saved HACCP alarm not displayed	new HACCP alarm saved
	cabinet light on	cabinet light off	cabinet light on from digital input
	connection with EVconnect app or EPoCA remote monitoring system	no connection	-
	-	thawing not active	thawing active
AUX1	auxiliary load 1 on	auxiliary load 1 off	-
AUX2	auxiliary load 2 on	auxiliary load 2 off	-

If Loc = 1 (default) and 30 s have elapsed without the keys being pressed, the display will show the "LOCK" label and the keypad will lock automatically.

4.4 Unlocking the keypad

Touch a key for 1 s: the display will show the label "UNLOCK".

4.5 Setting the setpoint (if r3 = 0, default)

Check that the keypad is not locked.

1.		Touch the SET key
2.		Touch the UP or DOWN key within 15 s to set the value within the limits r1 and r2 (default "-40... 50")
3.		Touch the SET key (or take no action for 15 s)

4.6 Setting the 0-10 V evaporator fan speed for normal operation (percentage 0-10 V output; available if Ao1... Ao3 = 3 and F30 = 0)

Check that the keypad is not locked.

1.		Touch the FAN key
2.		Touch the UP or DOWN key within 15 s to set the value within the limits F31 and F32 (default "50... 100")
3.		Touch the SET key (or take no action for 15 s)

4.7 Activating/deactivating manual defrost (if r5 = 0, default)

Check that the keypad is not locked and that overcooling is not active.

1.		Touch the DEFROST key for 2 s
----	--	-------------------------------

If P3 = 1 (default), defrost is activated provided that the evaporator temperature is lower than the d2 or d2b threshold.

4.8 Activating/deactivating manual energy saving

Check that the keypad is not locked.

1.		Touch the ENERGY SAVING key
----	--	-----------------------------

FUNCTION	CONDITION	CONSEQUENCE
energy saving	r5 = 0	the setpoint becomes "setpoint + r4", for the HE2 time at the most

If u1c... u8c = 16, the evaporator fans will operate at this speed during the energy-saving function. If u1c... u8c = 18, the condenser fans will operate at this speed during the energy-saving function.

4.9 Activating/deactivating overcooling and overheating

Check that the keypad is not locked.

1.		Touch the OVERCOOLING/OVERHEATING key
----	--	---------------------------------------

FUNCTION	CONDITION	CONSEQUENCE
overcooling	r5 = 0 and defrosting not activated	the setpoint becomes "setpoint - r6", for the r7 time
overheating	r5 = 1	the setpoint becomes "setpoint + r6", for the r7 time

4.10 Manually switching the cabinet light on/off (if u1c... u8c = 5)

1.		Touch the CABINET LIGHT key
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4.11 Silencing the buzzer (if u9 = 1, default)

Touch a key.

















If u1c... u8c = 11 and u4 = 1, the alarm output is deactivated.

5 ADDITIONAL FUNCTIONS

5.1 Setting the date and time (available when the EVlinking RS-485 EVIF23TSX converter, the EVlinking BLE EVIF25TBX module or the EVlinking Wi-Fi EVIF25TWX module is connected)





	CAUTION
	- do not disconnect the device from the mains in the two minutes after setting the date, time and day of the week
	- if the device communicates with the EVconnect app or the EPoCA remote monitoring system, it is possible to force the date and time synchronization with those of the smartphone, tablet or Personal Computer from which you are operating

Check that the keypad is not locked.

1.		Touch the ADDITIONAL FUNCTIONS key
2.		Touch the UP or DOWN key within 15 s to select the option “ Service ”
3.		Touch the SET key
4.		Touch the UP or DOWN key within 15 s to select the option “ Clock ”
5.		Touch the SET key
6.		Touch the SET key again
7.		Touch the UP or DOWN key within 15 s to set the year
8.		Touch the SET key
9.		Touch the UP or DOWN key within 15 s to set the month (01... 12)
10.		Touch the SET key
11.		Touch the UP or DOWN key within 15 s to set the day (01... 31)
12.		Touch the SET key
13.		Touch the UP or DOWN key within 15 s to set the time (00... 23)
14.		Touch the SET key
15.		Touch the UP or DOWN key within 15 s to set the minute (00... 59)
16.		Touch the ON/STAND-BY key a few times to exit the procedure

5.2 Switching on/off the demisting function (if u1c... u6c = 8), auxiliary load 1 (if u1c... u8c = 10) and auxiliary load 2 (if u1c... u8c = 11)






Check that the keypad is not locked.

1.		Touch the ADDITIONAL FUNCTIONS key												
2.		Touch the UP or DOWN key within 15 s to select an option												
3.		Touch the SET key: the display will show a message												
<table><tr><th>OPTION</th><th>DESCRIPTION</th><th>MESSAGE</th></tr><tr><td>AUX 1</td><td>auxiliary load 1</td><td>AUX 1 switch ON/OFF SET To Confirm</td></tr><tr><td>AUX 2</td><td>auxiliary load 2</td><td>AUX 2 switch ON/OFF SET To Confirm</td></tr><tr><td>Demisting</td><td>demisting</td><td>Switch on/off Demisting SET To Confirm</td></tr></table>		OPTION	DESCRIPTION	MESSAGE	AUX 1	auxiliary load 1	AUX 1 switch ON/OFF SET To Confirm	AUX 2	auxiliary load 2	AUX 2 switch ON/OFF SET To Confirm	Demisting	demisting	Switch on/off Demisting SET To Confirm	
OPTION	DESCRIPTION	MESSAGE												
AUX 1	auxiliary load 1	AUX 1 switch ON/OFF SET To Confirm												
AUX 2	auxiliary load 2	AUX 2 switch ON/OFF SET To Confirm												
Demisting	demisting	Switch on/off Demisting SET To Confirm												
4.		Touch the SET key: the device will exit the procedure												

The demisting function stays on at full power for the duration of u6 at the most.

5.3 Setting the humidity level (if F0 = 5)







Check that the keypad is not locked.

1.		Touch the ADDITIONAL FUNCTIONS key
2.		Touch the UP or DOWN key within 15 s to select the option “ Humidity Level ”
3.		Touch the SET key
4.		Touch the UP or DOWN key within 15 s to set the value
5.		Touch the SET key: the device will exit the procedure

If u1c... u8c = 16, the evaporator fans will operate at this speed during low humidity function.

5.4 Activating/deactivating thawing

Check that the keypad is not locked and that overcooling is not active.










1.		Touch the ADDITIONAL FUNCTIONS key								
2.		Touch the UP or DOWN key within 15 s to select the option " Thawing "								
3.		Touch the SET key								
4.		Touch the UP or DOWN key to select an option								
<table><tr><th>OPTION</th><th>DESCRIPTION</th></tr><tr><td>LIGHT LOAD</td><td>light load</td></tr><tr><td>MEDIUM LOAD</td><td>medium load</td></tr><tr><td>FULL LOAD</td><td>full load</td></tr></table>		OPTION	DESCRIPTION	LIGHT LOAD	light load	MEDIUM LOAD	medium load	FULL LOAD	full load	
OPTION	DESCRIPTION									
LIGHT LOAD	light load									
MEDIUM LOAD	medium load									
FULL LOAD	full load									
5.		Touch the SET key: the device will exit the procedure								
6.		Touch the SET key for 2 s to deactivate thawing								

FUNCTION	CONDITION	CONSEQUENCE
thawing	u1c... u8c = 8	- if LIGHT LOAD selected, main function of r19, r22 and r25, defrost disabled - if MEDIUM LOAD selected, main function of r20, r23 and r26, defrost disabled - if HIGH LOAD selected, main function of r21, r24 and r27, defrost disabled

When thawing is complete, a buzzer will sound for the duration of u10 and the device will go into conservation phase (main function of r28). The evaporator fan stays on.
If the door is opened during thawing, the function is deactivated.










5.5 Deleting HACCP alarm information

Check that the keypad is not locked.

1.		Touch the ADDITIONAL FUNCTIONS key
2.		Touch the UP or DOWN key within 15 s to select the option “ Service ”
3.		Touch the SET key
4.		Touch the UP or DOWN key within 15 s to select the option “ Reset HACCP Alarms ”
5.		Touch the SET key
6.		Touch the SET key again
7.		Touch the UP or DOWN key to set “ 149 ”
8.		Touch the SET key: the display will show the message “ ..DONE.. ”.
9.		Touch the ON/STAND-BY key a few times to exit the procedure









5.6 Deleting compressor operation days

Check that the keypad is not locked.

1.		Touch the ADDITIONAL FUNCTIONS key
2.		Touch the UP or DOWN key within 15 s to select the option “ Service ”
3.		Touch the SET key
4.		Touch the UP or DOWN key within 15 s to select the option “ Reset Compressor Working Hours ”
5.		Touch the SET key
6.		Touch the SET key again
7.		Touch the UP or DOWN key to set “ 149 ”
8.		Touch the SET key: the display will show the message “ ..DONE.. ”.
9.		Touch the ON/STAND-BY key a few times to exit the procedure






5.7 Setting the language

Check that the keypad is not locked.

1.		Touch the ADDITIONAL FUNCTIONS key
2.		Touch the UP or DOWN key within 15 s to select the option “ Service ”
3.		Touch the SET key
4.		Touch the UP or DOWN key within 15 s to select the option “ Language ”
5.		Touch the SET key
6.		Touch the UP or DOWN key within 15 s to set the language
7.		Touch the SET key
8.		Touch the ON/STAND-BY key a few times to exit the procedure

5.8 Rebooting the EVlinking Wi-Fi module







Check that the keypad is not locked.

1.		Touch the ADDITIONAL FUNCTIONS key
2.		Touch the UP or DOWN key within 15 s to select the option “ Service ”
3.		Touch the SET key
4.		Touch the UP or DOWN key within 15 s to select the option “ Reboot EVlinking ”
5.		Touch the SET key for 2 s: the device will exit the procedure

6 INTERNAL STATUS





6.1 Viewing HACCP alarm information

Check that the keypad is not locked.

1.		Touch the INTERNAL STATUS key
2.		Touch the UP or DOWN key within 15 s to select the option “HACCP”
3.		Touch the SET key
4.		Touch the UP or DOWN key to select an option
	OPTION	DESCRIPTION
	Low Temperature	low temperature alarm
	High Temperature	high temperature alarm
	Door Open	door open alarm (if i4 = 1)
	Power Failure	power failure alarm (available when the EVlinking RS-485 EVIF23TSX converter, the EVlinking BLE EVIF25TBX module or the EVlinking Wi-Fi EVIF25TWX module is connected)
5.		Touch the SET key: the display will show: <ul style="list-style-type: none">- the date and time of the alarm (available when the EVlinking RS-485 EVIF23TSX converter, the EVlinking BLE EVIF25TBX module or the EVlinking Wi-Fi EVIF25TWX module is connected)- the duration of the alarm- the critical value
6.		Touch the ON/STAND-BY key a few times to exit the procedure

6.2 Viewing internal status

Check that the keypad is not locked.




1.		Touch the INTERNAL STATUS key																																
2.		Touch the UP or DOWN key within 15 s to select the option “ Internal Values ”																																
3.		Touch the SET key																																
4.		Touch the UP or DOWN key to select an option																																
<table><tr><th>OPTION</th><th>DESCRIPTION</th></tr><tr><td>Cabinet T</td><td>cabinet temperature (visible if PP1... PP4 = 0 and PP1... PP4 ≠ 5)</td></tr><tr><td>Evaporator T</td><td>evaporator temperature (visible if PP1... PP4 = 2)</td></tr><tr><td>Condenser T</td><td>condenser temperature (visible if PP1... PP4 = 3)</td></tr><tr><td>Critical Temp.</td><td>critical temperature (visible if PP1... PP4 = 4)</td></tr><tr><td>Outgoing Air T.</td><td>outgoing air temperature (visible if PP1... PP4 = 6)</td></tr><tr><td>Evaporator 2 Temp.</td><td>evaporator 2 temperature (visible if PP1... PP4 = 7)</td></tr><tr><td>CPT Value</td><td>product temperature (visible if PP1... PP4 = 5)</td></tr><tr><td>Compressor Speed</td><td>percentage of power supplied by the analogue output to the compressor (visible if Ao1... Ao3 = 1)</td></tr><tr><td>Condenser Fan Speed</td><td>percentage of power supplied by the analogue output to the condenser fan (visible if Ao1... Ao3 = 2)</td></tr><tr><td>Evaporator Fan Speed</td><td>percentage of power supplied by the analogue output to the evaporator fan (visible if Ao1... Ao3 = 3)</td></tr><tr><td>Minimum Temperature</td><td>minimum temperature saved in the last 72 hours</td></tr><tr><td>Maximum Temperature</td><td>maximum temperature saved in the last 72 hours</td></tr><tr><td>Comp. Days</td><td>compressor operation days</td></tr><tr><td>No. Comp. Activations</td><td>number of compressor switch-ons</td></tr><tr><td>No. Door Openings</td><td>number of door openings</td></tr></table>		OPTION	DESCRIPTION	Cabinet T	cabinet temperature (visible if PP1... PP4 = 0 and PP1... PP4 ≠ 5)	Evaporator T	evaporator temperature (visible if PP1... PP4 = 2)	Condenser T	condenser temperature (visible if PP1... PP4 = 3)	Critical Temp.	critical temperature (visible if PP1... PP4 = 4)	Outgoing Air T.	outgoing air temperature (visible if PP1... PP4 = 6)	Evaporator 2 Temp.	evaporator 2 temperature (visible if PP1... PP4 = 7)	CPT Value	product temperature (visible if PP1... PP4 = 5)	Compressor Speed	percentage of power supplied by the analogue output to the compressor (visible if Ao1... Ao3 = 1)	Condenser Fan Speed	percentage of power supplied by the analogue output to the condenser fan (visible if Ao1... Ao3 = 2)	Evaporator Fan Speed	percentage of power supplied by the analogue output to the evaporator fan (visible if Ao1... Ao3 = 3)	Minimum Temperature	minimum temperature saved in the last 72 hours	Maximum Temperature	maximum temperature saved in the last 72 hours	Comp. Days	compressor operation days	No. Comp. Activations	number of compressor switch-ons	No. Door Openings	number of door openings	
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5.		Touch the ON/STAND-BY key a few times to exit the procedure																																











As regards the minimum and maximum temperatures saved in the last 72 hours, the device saves the rEt value (default “temperature of the cabinet or the product, not during defrost, pre-drip or dripping and with the fans off”).
When the device is switched on/off, these temperatures are deleted.

7 SETTINGS


7.1 Setting configuration parameters

Check that the keypad is not locked.










1.		Touch the ADDITIONAL FUNCTIONS key
2.		Touch the UP or DOWN key within 15 s to select the option “ Service ”
3.		Touch the SET key

4.		Touch the UP or DOWN key within 15 s to select the option “ Parameters ”
5.		Touch the SET key
6.		Touch the SET key again
7.		Touch the UP or DOWN key within 15 s to set the PAS value (default “ -19 ”)
8.		Touch the SET key
9.		Touch the UP or DOWN key to select a parameter
10.		Touch the SET key
11.		Touch the UP or DOWN key within 15 s to set the value
12.		Touch the SET key (or take no action for 15 s)
13.		Touch the ON/STAND-BY key a few times to exit the procedure


7.2 Restoring factory settings


	N.B. Check that the factory settings are appropriate; see the section <i>CONFIGURATION PARAMETERS</i>
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Check that the keypad is not locked.

1.		Touch the ADDITIONAL FUNCTIONS key
2.		Touch the UP or DOWN key within 15 s to select the option “ Service ”
3.		Touch the SET key
4.		Touch the UP or DOWN key within 15 s to select the option “ Reset Parameters ”
5.		Touch the SET key
6.		Touch the SET key again
7.		Touch the UP or DOWN key to set “ 149 ”
8.		Touch the SET key: the display will show the message “ ..DONE.. ”.
9.		Touch the ON/STAND-BY key a few times to exit the procedure
10.	Disconnect the device from the power supply	

8 CONFIGURATION PARAMETERS

	NO.	PAR.	DEF.	SETPOINT	MIN... MAX.
	1	SP	0.0	setpoint	r1... r2
ANALOGUE INPUTS					MIN... MAX.
	2	CA1	0.0	probe 1 offset	-25... 25 °C/°F
	3	CA2	0.0	probe 2 offset	-25... 25 °C/°F
	4	CA3	0.0	probe 3 offset	-25... 25 °C/°F
	5	CA4	0.0	probe 4 offset	-25... 25 °C/°F
	6	P0	1	type of probe	0 = PTC 1 = NTC 2 = Pt 1000
	7	P1	1	enable decimal point °C	0 = no 1 = yes
	8	P2	0	temperature measurement unit	0 = °C 1 = °F
	9	P3	1	evaporator probe function	0 = disabled 1 = defrost + fans 2 = fans
	10	P5	0	value displayed	0 = if PP1... PP4 = 5, product temperature (CPT), otherwise cabinet temperature 1 = setpoint 2 = evaporator temperature 3 = condenser temperature 4 = critical temperature 5 = incoming air temperature 6 = outgoing air temperature 7 = evaporator 2 temperature
	11	P5r	0	value shown on remote display (when managed)	like P5
	12	P7	50	incoming air effect to calculate product temperature (CPT)	0... 100% CPT = {[(P7 x (incoming air)) + [(100 - P7) x (outgoing air)] : 100}
	13	P8	5	display refresh time	0... 250 s: 10
	14	PP1	1	probe 1 function	0 = disabled 1 = if PP1... PP4 = 5, incoming air temperature probe, otherwise cabinet temperature probe 2 = evaporator temperature probe 3 = condenser temperature probe 4 = critical temperature probe 5 = outgoing air temperature probe 6 = evaporator 2 temperature probe
	15	PP2	2	probe 2 function	like PP1
	16	PP3	3	probe 3 function	like PP1
	17	PP4	0	probe 4 function	0 = disabled (multi-purpose input enabled) like PP1 for the remaining values


	NO.	PAR.	DEF.	MAIN REGULATOR	MIN... MAX.
	18	r0	2.0	setpoint differential	1... 15 °C/°F if Ao1... Ao3 = 0, compressor band off (relative to setpoint, i.e. setpoint - r0)
	19	r1	-40	minimum setpoint	-99 °C/°F... r2
	20	r2	50.0	maximum setpoint	r1... 199 °C/°F
	21	r3	0	enable setpoint lock	0 = no 1 = yes
	22	r4	0.0	setpoint offset in energy saving	0... 99 °C/°F
	23	r5	0	hot or cold mode regulation	0 = cold mode 1 = hot mode
	24	r6	0.0	setpoint offset in overcooling/overheating	0... 99 °C/°F
	25	r7	0	duration overcooling/overheating	0... 240 min
	26	r12	1	differential position r0	0 = asymmetrical 1 = symmetrical
	27	r13	25.0	proportional band with PWM compressor (relative to setpoint)	0... 99 °C/°F setpoint + r13
	28	r14	10	integral action time with PWM compressor	0... 99 min

	29	r15	3	type of PWM compressor	1 = Embraco VEM 2 = Embraco VEG 3 = Embraco VNEK and VNEU 4 = Secop VNL 50... 150 Hz (40 Hz when set to off) 5 = Secop 33... 133 Hz 6 = Tecumseh 85... 150 Hz 7 = Embraco VES 8 = Embraco FMX 9 = Embraco VESF
	30	r16	0	percentage 0-10 V output for compressor with minimum capacity	0 %... r17
	31	r17	100	percentage 0-10 V output for compressor with maximum capacity	r16... 100%
	32	r18	0	maximum percentage 0-10 V output for compressor in energy saving mode	0... 100% 0 = disabled
	33	r19	25.0	initial regulation threshold for light load thawing	-50... 99 °C/°F for r25 : 5 (phase 1) next threshold = { [(r19 - r22) : 4] x 3}, for r25 : 5 (phase 2) next threshold = { [(r19 - r22) : 4] x 2}, for r25 : 5 (phase 3) next threshold = { [(r19 - r22) : 4] x 1}, for r25 : 5 (phase 4)
	34	r20	30.0	initial regulation threshold for medium load thawing	-50... 99 °C/°F for r26 : 5 (phase 1) next threshold = { [(r20 - r23) : 4] x 3}, for r26 : 5 (phase 2) next threshold = { [(r20 - r23) : 4] x 2}, for r26 : 5 (phase 3) next threshold = { [(r20 - r23) : 4] x 1}, for r26 : 5 (phase 4)
	35	r21	35.0	initial regulation threshold for full load thawing	-50... 99 °C/°F for r27 : 5 (phase 1) next threshold = { [(r21 - r24) : 4] x 3}, for r27 : 5 (phase 2) next threshold = { [(r21 - r24) : 4] x 2}, for r27 : 5 (phase 3) next threshold = { [(r21 - r24) : 4] x 1}, for r27 : 5 (phase 4)
	36	r22	10.0	final regulation threshold for light load thawing	-50... 99 °C/°F for r25 : 5 (phase 5)
	37	r23	12.0	final regulation threshold for medium load thawing	-50... 99 °C/°F for r26 : 5 (phase 5)
	38	r24	15.0	final regulation threshold for full load thawing	-50... 99 °C/°F for r27 : 5 (phase 5)
	39	r25	240	light load thawing duration	1... 999 min
	40	r26	480	medium load thawing duration	1... 999 min
	41	r27	720	full load thawing duration	1... 999 min
	42	r28	3.0	regulation threshold during conservation	-50... 99 °C/°F
	43	r29	1.0	neutral zone threshold for thawing and conservation (relative to current threshold)	0... 10 °C/°F
	44	r30	2.0	neutral zone threshold differential for thawing and conservation (r29) during heating	1... 25 °C/°F
	45	r31	2.0	neutral zone threshold differential for thawing and conservation (r29) during cooling	1... 25 °C/°F
	46	r32	45	heating on cycle time during thawing	1... 600 s
	47	r33	4	heating on time during thawing	1... 600 s
	NO.	PAR.	DEF.	HUMIDITY	MIN... MAX.
	48	U01	0	evaporator fans on delay from compressor on for humidity level 0	-300... 300 s if values are negative, compressor on delay from on request and evaporator fans immediately on
	49	U02	0	evaporator fans off delay from compressor off for humidity level 0	-300... 300 s if values are negative, compressor off delay from off request and evaporator fans immediately off
	50	U03	60	time evaporator fans on for humidity level 0	0... 60 s
	51	U04	1	time evaporator fans off for humidity level 0	0... 59 min
	52	U05	0	time evaporator fans on if compressor is off for humidity level 0	0... 59 s
	53	U11	0	evaporator fans on delay from compressor on for humidity level 1	-300... 300 s if values are negative, compressor on delay from on request and evaporator fans immediately on
	54	U12	0	evaporator fans off delay from compressor off for humidity level 1	-300... 300 s if values are negative, compressor off delay from off request and evaporator fans immediately off
	55	U13	60	time evaporator fans on for humidity level 1	0... 60 s
	56	U14	1	time evaporator fans off for humidity level 1	0... 59 min
	57	U15	0	time evaporator fans on if compressor is off for humidity level 1	0... 59 s
	58	U21	0	evaporator fans on delay from compressor on for humidity level 2	-300... 300 s if values are negative, compressor on delay from on request and evaporator fans immediately on
	59	U22	0	evaporator fans off delay from compressor off for humidity level 2	-300... 300 s if values are negative, compressor off delay from off request and evaporator fans immediately off
	60	U23	60	time evaporator fans on for humidity level 2	0... 60 s
	61	U24	1	time evaporator fans off for humidity level 2	0... 59 min
	62	U25	0	time evaporator fans on if compressor is off for humidity level 2	0... 59 s
	63	U31	0	evaporator fans on delay from compressor on for humidity level 3	-300... 300 s if values are negative, compressor on delay from on request and evaporator fans immediately on
	64	U32	0	evaporator fans off delay from compressor off for humidity level 3	-300... 300 s if values are negative, compressor off delay from off request and evaporator fans immediately off
	65	U33	60	time evaporator fans on for humidity level 3	0... 60 s
	66	U34	1	time evaporator fans off for humidity level 3	0... 59 min
	67	U35	0	time evaporator fans on if compressor is off for humidity level 3	0... 59 s

	68	U41	0	evaporator fans on delay from compressor on for humidity level 4	-300... 300 s if values are negative, compressor on delay from on request and evaporator fans immediately on
	69	U42	0	evaporator fans off delay from compressor off for humidity level 4	-300... 300 s if values are negative, compressor off delay from off request and evaporator fans immediately off
	70	U43	60	time evaporator fans on for humidity level 4	0... 60 s
	71	U44	1	time evaporator fans off for humidity level 4	0... 59 min
	72	U45	0	time evaporator fans on if compressor is off for humidity level 4	0... 59 s
	73	U51	0	evaporator fans on delay from compressor on for humidity level 5	-300... 300 s if values are negative, compressor on delay from on request and evaporator fans immediately on
	74	U52	0	evaporator fans off delay from compressor off for humidity level 5	-300... 300 s if values are negative, compressor off delay from off request and evaporator fans immediately off
	75	U53	60	time evaporator fans on for humidity level 5	0... 60 s
	76	U54	1	time evaporator fans off for humidity level 5	0... 59 min
	77	U55	0	time evaporator fans on if compressor is off for humidity level 5	0... 59 s
	78	U61	0	evaporator fans on delay from compressor on for humidity level 6	-300... 300 s if values are negative, compressor on delay from on request and evaporator fans immediately on
	79	U62	0	evaporator fans off delay from compressor off for humidity level 6	-300... 300 s if values are negative, compressor off delay from off request and evaporator fans immediately off
	80	U63	60	time evaporator fans on for humidity level 6	0... 60 s
	81	U64	1	time evaporator fans off for humidity level 6	0... 59 min
	82	U65	0	time evaporator fans on if compressor is off for humidity level 6	0... 59 s
	83	U71	0	evaporator fans on delay from compressor on for humidity level 6	-300... 300 s if values are negative, compressor on delay from on request and evaporator fans immediately on
	84	U72	0	evaporator fans off delay from compressor off for humidity level 7	-300... 300 s if values are negative, compressor off delay from off request and evaporator fans immediately off
	85	U73	60	time evaporator fans on for humidity level 7	0... 60 s
	86	U74	1	time evaporator fans off for humidity level 7	0... 59 min
	87	U75	0	time evaporator fans on if compressor is off for humidity level 7	0... 59 s
	88	U81	0	evaporator fans on delay from compressor on for humidity level 8	-300... 300 s if values are negative, compressor on delay from on request and evaporator fans immediately on
	89	U82	0	evaporator fans off delay from compressor off for humidity level 8	-300... 300 s if values are negative, compressor off delay from off request and evaporator fans immediately off
	90	U83	60	time evaporator fans on for humidity level 8	0... 60 s
	91	U84	1	time evaporator fans off for humidity level 8	0... 59 min
	92	U85	0	time evaporator fans on if compressor is off for humidity level 8	0... 59 s
	93	U91	0	evaporator fans on delay from compressor on for humidity level 9	-300... 300 s if values are negative, compressor on delay from on request and evaporator fans immediately on
	94	U92	0	evaporator fans off delay from compressor off for humidity level 9	-300... 300 s if values are negative, compressor off delay from off request and evaporator fans immediately off
	95	U93	60	time evaporator fans on for humidity level 9	0... 60 s
	96	U94	1	time evaporator fans off for humidity level 9	0... 59 min
	97	U95	0	time evaporator fans on if compressor is off for humidity level 9	0... 59 s
	NO.	PAR.	DEF.	COMPRESSOR	MIN... MAX.
	98	CP0	0	85 Hz PWM compressor time from power-on	0... 100 s x 10
	99	CP1	50	percentage 0-10 V compressor from power-on	0... 100%
	100	CP3	100	percentage 0-10 V compressor in cabinet probe alarm	0... 100%
	101	CP4	0	maximum 0-10 V compressor-on time	0... 240 min
	102	C0	0	compressor-on delay from power-on	0... 240 min
	103	C1	5	delay between two compressor switch-ons	0... 240 min
	104	C2	3	minimum compressor-off time	0... 240 min
	105	C3	0	minimum compressor-on time	0... 240 s
	106	C4	10	compressor-off time in cabinet probe alarm	0... 240 min
	107	C5	10	compressor-on time (maximum capacity) in cabinet probe alarm	0... 240 min
	108	C9	5	cabinet temperature consecutive time within proportional band to operate compressor at max. power	0... 99 h 0 = disabled until cabinet temperature < setpoint
	109	C10	0	compressor days for maintenance	0... 999 days 0 = disabled
	110	C11	10	compressor 2 on delay	0... 240 s if C14 = 0
	111	C12	2	compressor hour value effect to balance hours and switch-ons (BHC)	0... 10 BHC = {[C12 x (compressor hours)] + [C13 x (compressor switch-ons)]} if C14 = 2
	112	C13	1	compressor switch-ons value effect to balance hours and switch-ons (BHC)	0... 10 BHC = {[C12 x (compressor hours)] + [C13 x (compressor switch-ons)]} if C14 = 2

	113	C14	1	constraint between compressor and compressor 2	0 = function of C11 1 = function of r0 2 = function of C12 and C13
	NO.	PAR.	DEF.	DEFROST (if r5 = 0)	MIN... MAX.
	114	d00	0	enable "b" mode parameters	0 = no 1 = yes
	115	d01	1.0	setpoint threshold to activate "b" mode parameters	r1... r2 activated if setpoint > d01
	116	d0	8	automatic defrost interval	0... 99 h 0 = manual only if d8 = 3, maximum interval like d0
	117	d0b	6	automatic defrost interval in "b" mode	
	118	d1	0	type of defrost	0 = electric 1 = hot gas (do not use with regulation with 2 compressors) 2 = compressor stopped
	119	d1b	2	type of "b" mode defrost	like d1
	120	d2	2.0	defrost end threshold	-99... 99 °C/°F
	121	d2b	4.0	"b" mode defrost end threshold	like d2
	122	d3	30	defrost duration	0... 99 min if P3 = 1, maximum duration like d3
	123	d3b	20	"b" mode defrost duration	like d3
	124	d4	0	enable defrost at power-on	0 = no 1 = yes
	125	d5	0	defrost delay from power-on	0... 99 min
	126	d6	1	value displayed when defrosting	0 = cabinet or product temperature 1 = locked display 2 = label dEF
	127	d7	2	drip duration	0... 15 min
	128	d7b	0	"b" mode drip duration	like d7
	129	d8	0	defrost interval count mode	0 = hours device on 1 = hours compressor on 2 = hours evaporator temperature < d9 3 = adaptive 4 = in real time
	130	d9	0.0	evaporator temperature threshold for automatic defrost interval count	-99... 99 °C/°F
	131	d11	0	enable defrost timeout alarm	0 = no 1 = yes
	132	d15	0	compressor-on consecutive time for hot gas defrost	-20... 99 min if values are negative, dripping heaters on time
	133	d16	0	pre-drip duration for hot gas defrost	0... 99 min
	134	d18	40	adaptive defrost interval	0... 999 min if compressor on + evaporator temperature < d22 0 = manual only
	135	d19	3.0	adaptive defrost threshold (relative to optimal evaporator temperature)	0... 40 °C/°F optimal evaporator temperature - d19
	136	d20	180	compressor-on consecutive time for defrost	0... 999 min 0 = disabled
	137	d21	200	compressor-on consecutive time for defrost from power-on and from overcooling	0... 999 min if (cabinet or product temperature - setpoint) > 10°C/20 °F 0 = disabled
	138	d22	-2.0	evaporator temperature threshold for adaptive defrost interval count (relative to optimal evaporator temperature)	-10... 10 °C/°F optimal evaporator temperature + d22
	139	d25	0	enable outgoing air temperature probe for defrost in evaporator probe alarm	0 = no 1 = yes
	140	d26	6	defrost interval in evaporator probe alarm	0... 99 h 0 = manual only if d25 = 1
	NO.	PAR.	DEF.	TEMPERATURE ALARMS	MIN... MAX.
	141	A0	0	select value for high/low temperature alarms	0 = cabinet or product temperature 1 = evaporator temperature 2 = critical temperature
	142	A1	0.0	low temperature alarm threshold	-99... 99 °C/°F
	143	A2	0	type of low temperature alarm	0 = disabled 1 = relative to setpoint (i.e. setpoint + A1) 2 = absolute (A1)
	144	A4	0.0	high temperature alarm threshold	-99... 99 °C/°F
	145	A5	0	type of high temperature alarm	0 = disabled 1 = relative to setpoint (i.e. setpoint + A4) 2 = absolute (i.e. A4)
	146	A6	120	high temperature alarm delay from power-on	0... 240 min
	147	A7	15	high/low temperature alarm delay	0... 240 min
	148	A8	15	high temperature alarm delay after defrost	0... 240 min
	149	A9	15	high temperature alarm delay from door closure	0... 240 min
	150	A10	10	duration of power failure for saving alarm	0... 240 min 0 = disabled
	151	A11	2.0	high/low temperature alarm threshold differential (A1 and A4)	1... 15 °C/°F
	152	A12	1	enable power failure alarm signal	0 = no 1 = yes (label PF, if EVlinking RS-485 EVIF23TSX, EVlinking BLE EEVIF25TBX or EVlinking Wi-Fi EVIF25TWX is connected)
	153	A13	80	high condensation signal threshold	0... 199 °C/°F differential = 2 °C/4 °F
	154	A14	90	high condensation alarm threshold	0... 199 °C/°F
	155	A15	1	high condensation alarm delay	0... 15 min
	156	A16	0	enable viewing of high/low temperature alarms on remote display	0 = no 1 = yes
	NO.	PAR.	DEF.	FANS	MIN... MAX.
	157	F0	1	evaporator fan mode in normal operation	0 = off 1 = on 2 = on if compressor on 3 = thermostat controlled (with cabinet or product temperature + F1) 4 = thermostat controlled (with cabinet or product temperature + F1) if compressor on 5 = humidity levels function 6 = thermostat controlled (with evaporator temperature + F1) 7 = thermostat controlled (with evaporator temperature + F1) if compressor on
	158	F0b	1	evaporator fan mode in normal "b" mode operation	like F0

10 TECHNICAL SPECIFICATIONS		
Purpose of the control device:		function controller
Construction of the control device:		built-in electronic device
Housing:		black, self-extinguishing
Category of heat and fire resistance:		D
Measurements:		193.0 x 59.0 x 73.0 mm (7 5/8 x 2 5/16 x 2 7/8 in)
Mounting methods for the control device:		front installation on a plastic or metal panel (with elastic holding flaps).
Degree of protection provided by the casing:		IP65 (front), provided that the device is installed on a metal panel from 0.8 to 1.5 mm thick (1/32 to 1/16 in) thick
Connection method:		
plug-in screw terminal blocks for wires up to 1.5 mm² (analogue inputs, digital inputs, analogue outputs and port for remote indicator) and wires up to 2.5 mm² (power supply, digital outputs and outputs 12... 24 Vdc)		
Pico-Blade connector (TTL MODBUS port)		
Maximum permitted length for connection cables:		
power supply: 10 m (32.8 ft)		analogue inputs: 10 m (32.8 ft)
digital inputs: 10 m (32.8 ft)		analogue outputs: 3 m (9.84 ft)
digital outputs: 10 m (32.8 ft)		outputs 12... 24 Vdc: 10 m (32.8 ft)
port for remote indicator: 3 m (9.84 ft)		
Operating temperature:		from -5 to 60 °C (from 23 to 140 °F)
Storage temperature:		from -25 to 70 °C (from -13 to 158 °F)
Operating humidity:		relative humidity without condensate from 10 to 90 %
Pollution status of the control device:		2
Compliance:		
EMC 2014/30/UE		
RoHS 2011/65/EC		WEEE 2012/19/EU
REACH (EC) Regulation no. 1907/2006		LVD 2014/35/EU
Power supply:		12... 24 Vdc (+10 % -15 %), max. 3 W
Earthing methods for the control device:		none
Rated impulse withstand voltage:		
		4 kV
Overvoltage category:		
		III
Software class and structure:		
		A
Analogue inputs:		3 for configurable PTC, NTC or Pt 1000 probes
PTC probes:	Type of sensor:	KTY 81-121 (990 Ω @ 25 °C, 77 °F)
	Measurement field:	from -50 to 150 °C (from -58 to 302 °F)
	Resolution:	0.1 °C (1 °F)
NTC probes:	Type of sensor:	ß3435 (10 kΩ @ 25 °C, 77 °F)
	Measurement field:	from -40 to 105 °C (from -40 to 221 °F)
	Resolution:	0.1 °C (1 °F)
Probes Pt 1000:	Type of sensor:	1 kΩ @ 0 °C, 32 °F
	Measurement field:	from -99 to 199 °C (from -146 to 390 °F)
	Resolution:	0.1 °C (1 °F)
Digital inputs:		5 voltage-free (door switch and multi-purpose)
Voltage-free:	Type of contact:	3.3 Vdc, 1 mA
	Power supply:	none
	Protection:	none
Analogue outputs:		3 configurable PWM or 0-10 V output
PWM output:	Output:	11 Vdc (±15%), 10 mA max
	Frequency:	20... 150 Hz
	Protection:	none
0-10 V output:	Minimum applicable impedance:	1 kΩ
	Resolution:	0.1 V
Digital outputs:		8 with sealed electro-mechanical relays in compliance with the EN 60079-15 standard
K1 relay:		SPST, 16 A res. @ 250 Vac (30 A res. @ 250 Vac in the EVY238DN3 model)
K2 relay:		SPDT, 8 A res. @ 250 Vac
K3 relay:		SPST, 8 A res. @ 250 Vac
K4 relay:		SPST, 8 A res. @ 250 Vac
K5 relay:		SPDT, 8 A res. @ 250 Vac
K6 relay:		SPST, 16 A res. @ 250 Vac
K7 relay:		SPDT, 16 A res. @ 250 Vac
K8 relay:		SPDT, 8 A res. @ 250 Vac
The device guarantees reinforced insulation between the digital outputs (electro-mechanical relays) and the SELV (Safety Extra Low Voltage) circuits		
Outputs 12... 24 Vdc:		two, 2.5 A max. each
If the device has a power supply of 12 Vdc, the outputs 12... 24 Vdc will each deliver 12 Vdc max. 2.5 A; if the device has a power supply of 24 Vdc, the outputs 12... 24 Vdc will each deliver 24 Vdc max. 2.5 A		
Type 1 or Type 2 actions:		type 1
Additional features of Type 1 or Type 2 actions:		C
Displays:		
		2.4 inch LCD colour graphic display
Alarm buzzer:		
		built-in
Communications ports:		
1 x TTL MODBUS slave port for the EVconnect app or EPoCA remote monitoring system		1 x type C USB port
1 x remote indicator (according to the model)		



N.B.
The device must be disposed of according to local regulations governing the collection of electrical and electronic equipment.

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