



UNI-PRO

**DEVELOPMENT ENVIRONMENT FOR
PROGRAMMABLE CONTROLLERS**



**REFRIGERATION CONTROL LIBRARIES
MANUAL**

CODE 144UPRORBE10

Important notice

Read this document carefully before use and take all the prescribed precautions. Keep this document for future consultation.

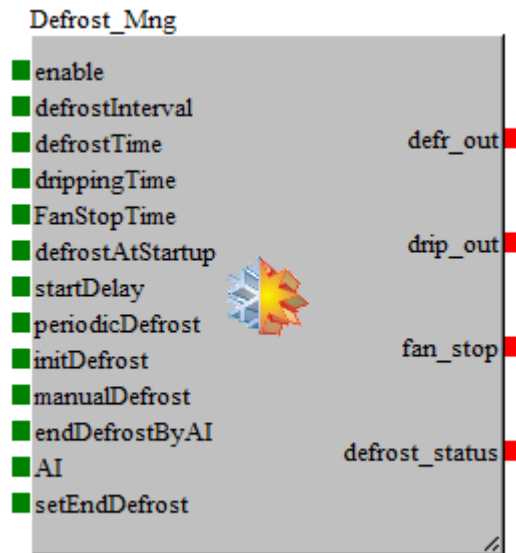
Summary

1 REFRIGERATION Control Libraries	4
1.1 Refrigeration Control	4
Defrost_Mng Library	4
Condenser_Fan Library.....	6
Evaporator_Fan Library	9
Dead_Zone Library	12
Sequencer Library	14
Compressor Library	17

1 REFRIGERATION Control Libraries

1.1 Refrigeration Control

Defrost_Mng Library



Inputs defined as "optional" do not need to be connected, they will automatically assume their default value

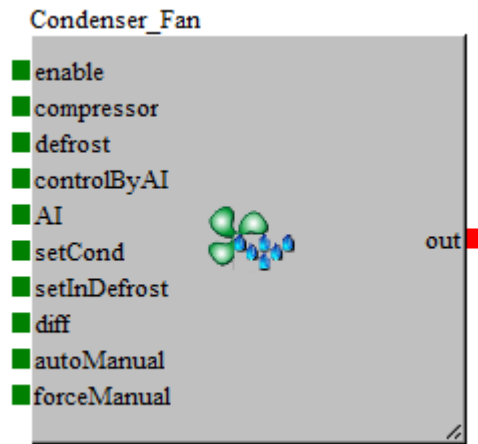
<i>Input</i>	<i>Type</i>	<i>Range</i>	<i>Description</i>
<i>enable</i>	CJ_BIT	0..1	Enable library (optional, default = 1)
<i>defrostInterval</i>	CJ_WORD	0..1440[min]	Defrost interval between defrost cycles or maximum defrost time
<i>defrostTime</i>	CJ_WORD	0..240[min]	Defrost duration
<i>drippingTime</i>	CJ_WORD	0..240[min]	Dripping duration (during dripping the compressor will remain switched off and defrost output remain deactivated)
<i>FanStopTime</i>	CJ_WORD	0..240[min]	Fan stop duration (during this phase also the fan output remains switched off)
<i>defrostAtStartup</i>	CJ_BIT	0..1	Defrost when device is switched on 1 = YES (optional, default = 0)
<i>startDelay</i>	CJ_BYTE	0..120[min]	Delay time before defrost cycle is started

<i>periodicDefrost</i>	CJ_BIT	0..1	It enables the next cycle after DefrostInterval time expires. 1 = defrost will be ciclically activated (optional, default = 0)
<i>initDefrost</i>	CJ_BIT	0..1	If DefrostAtStartup is not enabled, InitDefrost is the condition that starts the defrost cycle (trigger input)
<i>manualDefrost</i>	CJ_BIT	0..1	It is the condition to manually start and stop the defrost
<i>endDefrostByAi</i>	CJ_BIT	0..1	It enables to control the end of the defrost when an analog input value reaches a setpoint threshold
<i>AI</i>	CJ_ANALOG		Analog input value to be compared with the defrost end threshold If the AI is in error, the control is not active
<i>setEndDefrost</i>	CJ_SHORT	-3276.8..3276.7	Setpoint to be compared with an AI to end defrost

<i>Output</i>	<i>Type</i>	<i>Range</i>	<i>Description</i>
<i>sbr_out</i>	CJ_BIT	0..1	Defrost phase in progress
<i>drip_out</i>	CJ_BIT	0..1	Dripping phase in progress
<i>fan_stop</i>	CJ_BIT	0..1	Fan stop phase in progress
<i>defrost_status</i>	CJ_BYTE	0..6	Defrost status: SBR_OFF 0 SBR_INIT 1 SBR_WAIT 2 SBR_ON 3 DRIP_ON 4 FAN_STOP 5 SBR_NEXT 6

- All intervals, timeouts and delays are in minutes.
- The first defrost has to be started by one of the two conditions: *defrostAtStartup* or *initDefrost*. After first defrost, the periodic defrost set to 1 is sufficient condition to repeat the defrost after the interval.
- Defrost time is a portion of the defrost interval, so it should be smaller than the interval period. If defrost time is greater or equal to defrost interval, the defrost will be "continuously" in progress. Please set the limits of these two parameters in accordance to this rule.

Condenser_Fan Library

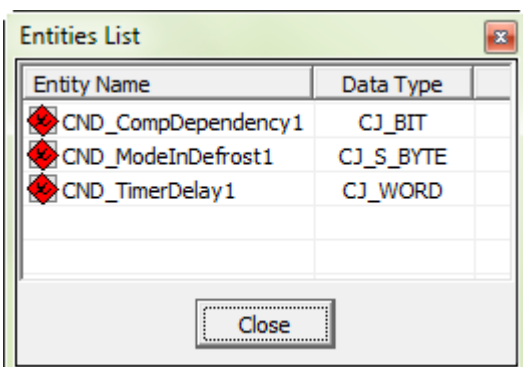


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<i>Input</i>	<i>Type</i>	<i>Range</i>	<i>Description</i>
<i>enable</i>	CJ_BIT	0..1	Enable library (optional, default = 1)
<i>compressor</i>	CJ_BIT	0..1	Compressor's OR input If the internal parameter <i>CompDependency</i> is set to 1, the fan follows the compressor operations (optional, default = 0)
<i>defrost</i>	CJ_BIT	0..1	Defrost in progress input When active, it follows the logic of the internal parameter <i>ModeInDefrost</i> (see below) (optional, default = 0)
<i>controlByAi</i>	CJ_BIT	0..1	It enables to control the condenser fan comparing an analog input value with a setpoint and its differential (optional, default = 0)
<i>AI</i>	CJ_ANALOG		Analog input value to be compared with a setpoint threshold for fan control If the AI is in error, the control is not active (optional, default = 0)

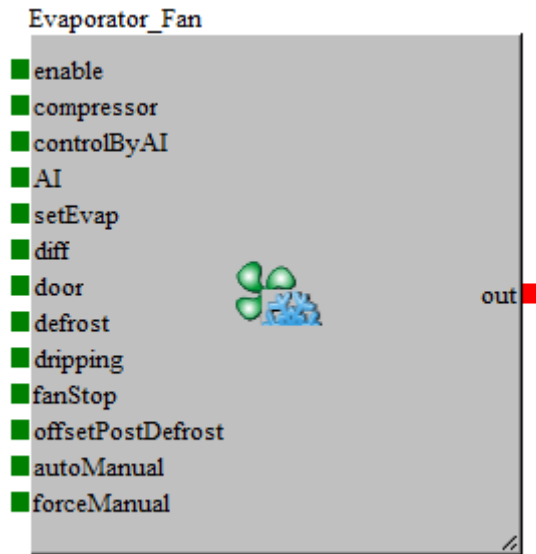
<i>setCond</i>	CJ_SHORT	-32768..32767	Setpoint to compare with an Analog input value for generic fan control. If <i>controlByAi=1</i> and <i>Defrost=0</i> When $AI \leq setCond$ the condenser fans are stopped (optional, default = 0)
<i>setInDefrost</i>	CJ_SHORT	-32768..32767	Setpoint to compare with an Analog input value for fan control during the defrost. If <i>controlByAi=1</i> and <i>Defrost=1</i> When $AI \leq setInDefrost$ the condenser fans are stopped (optional, default = 0)
<i>diff</i>	CJ_SHORT	-32768..32767	Differential used to command the fans. If <i>controlByAi=1</i> and <i>Defrost=1</i> When $AI > set + diff$ the condenser fans are switched on (optional, default = 0)
<i>autoManual</i>	CJ_BIT	0..1	It enables the possibility to manually command the condenser fan output with the value <i>forceManual</i> (optional, default = 0)
<i>forceManual</i>	CJ_BIT	0..1	It is the value to manually command the fan output

<i>Output</i>	<i>Type</i>	<i>Range</i>	<i>Description</i>
<i>out</i>	CJ_BIT	0..1	Condenser fan output



<i>Internal Parameters</i>	<i>Type</i>	<i>Range</i>	<i>Description</i>
<i>CompDependency</i>	CJ_BIT	0..1	Condenser fan mode during normal operation 0=indipendent 1=same as compressor (default = 0)
<i>ModeInDefrost</i>	CJ_S_BYTE	-1, 0, 1	Condenser fan mode during defrost -1=OFF 0=Normal operation 1=ON (default = 0)
<i>TimerDelay</i>	CJ_WORD	0..999 [sec]	Counter of condenser fan switch-off delay time (default = 0)

Evaporator_Fan Library

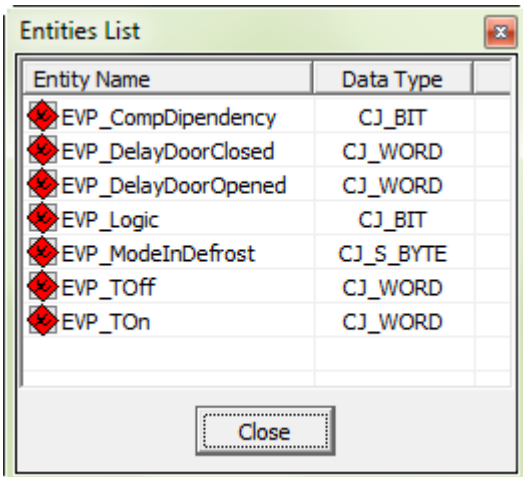


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<i>Input</i>	<i>Type</i>	<i>Range</i>	<i>Description</i>
<i>enable</i>	CJ_BIT	0..1	Enable library (optional, default = 1)
<i>compressor</i>	CJ_BIT	0..1	Compressor's OR input
<i>controlByAI</i>	CJ_BIT	0..1	It enables to control the evaporator fan comparing an analog input value with a setpoint threshold (optional, default = 0)
<i>AI</i>	CJ_ANALOG		Analog input value to be compared with a setpoint threshold for fan control If the AI is in error, the control is not active (optional, default = 0)
<i>setEvap</i>	CJ_SHORT	-32768..32767	Setpoint to be compared with an Analog input value for fan control If <i>controlByAi=1</i> When $AI \geq setEvap$ the evaporator fans are stopped (optional, default = 0)

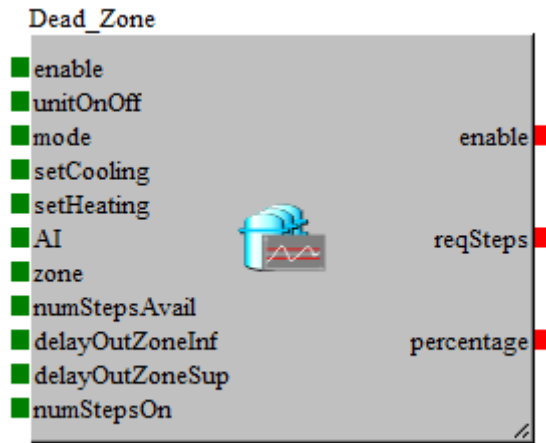
<i>diff</i>	CJ_SHORT	-32768..32767	Differential used to command the fans If <i>controlByAi=1</i> and <i>Defrost=1</i> When <i>AI<set-diff</i> the evaporator fans are switched on (optional, default = 0)
<i>door</i>	CJ_BIT	0..1	Door input If open (= 1), it stops the fans (optional, default = 0)
<i>defrost</i>	CJ_BIT	0..1	Defrost in progress input (optional, default = 0)
<i>dripping</i>	CJ_BIT	0..1	Dripping in progress input (optional, default = 0)
<i>stopFans</i>	CJ_BIT	0..1	Fan stop in progress input (optional, default = 0)
<i>autoManual</i>	CJ_BIT	0..1	It enables the possibility to manually command the evaporator fan output with the value <i>forceManual</i> (optional, default = 0)
<i>forceManual</i>	CJ_BIT	0..1	It is the value to manually command the fan output

<i>Output</i>	<i>Type</i>	<i>Range</i>	<i>Description</i>
<i>out</i>	CJ_BIT	0..1	Evaporator fan output



<i>Internal Parameters</i>	<i>Type</i>	<i>Range</i>	<i>Description</i>
<i>CompDependency</i>	CJ_BIT	0..1	Evaporator fan mode during normal operation 0=indipendent 1=same as compressor (default = 0)
<i>DelayDoorClosed</i>	CJ_WORD	0..999 [sec]	Delay time before switching on the fans after door closing (default = 0)
<i>DelayDoorOpened</i>	CJ_WORD	0..999 [sec]	Delay time before switching on the fans after door opening (default = 0)
<i>Logic</i>	CJ_BIT	0..1	Fan output logic 0=Direct 1= Reverse (default = 0)
<i>ModeInDefrost</i>	CJ_S_BYTE	-1, 0, 1	Evaporator fan mode during defrost -1=OFF 0=Normal operation 1=ON (default = 0)
<i>Ton</i>	CJ_WORD	0..999 [sec]	Evaporator fan ON minimum time (default = 0)
<i>Toff</i>	CJ_WORD	0..999 [sec]	Evaporator fan OFF minimum time (default = 0)

Dead_Zone Library



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<i>Input</i>	<i>Type</i>	<i>Range</i>	<i>Description</i>
<i>enable</i>	CJ_BIT	0..1	Enable library (optional, default = 1)
<i>unitOnOff</i>	CJ_BIT	0..1	Unit status If status ON: normal operation. If status OFF: the steps are progressively decreased to 0
<i>mode</i>	CJ_BIT	0..1	0 = Cooling 1 = Heating
<i>setCooling</i>	CJ_SHORT	-32768..32767	Summer setpoint.
<i>setHeating</i>	CJ_SHORT	-32768..32767	Winter setpoint.
<i>AI</i>	CJ_ANALOG		Analog input value determining whether regulation is inside or outside the neutral zone, in order to activate/deactivate steps accordingly If the AI is in error, the steps are decreased to 0
<i>zone</i>	CJ_SHORT	-32768..32767	Neutral zone
<i>numStepsAvail</i>	CJ_BYTE	1..8	Number of steps that can be used
<i>delayOutZoneInf</i>	CJ_WORD	0..65535	Stand-by time (in seconds) below the neutral zone before switching on/off a further step
<i>delayOutZoneSup</i>	CJ_WORD	0..65535	Stand-by time (in seconds) above the neutral zone before switching on/off a further step

<i>Output</i>	<i>Type</i>	<i>Range</i>	<i>Description</i>
<i>enable</i>	CJ_BIT	0..1	Copy of the enable input
<i>reqSteps</i>	CJ_BYTE	0.. <i>numStepsAvail</i>	Number of steps requested by the regulation in neutral zone
<i>percentage</i>	CJ_WORD	0..100	Percentage of requested steps

Sequencer Library

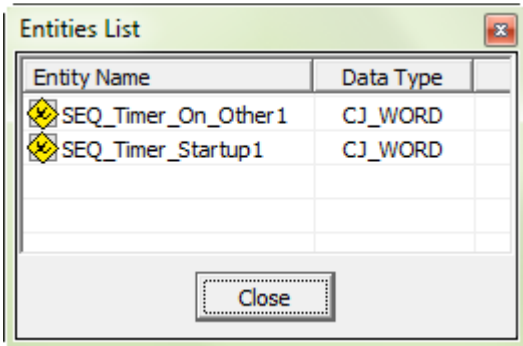


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<i>Input</i>	<i>Type</i>	<i>Range</i>	<i>Description</i>
<i>enable</i>	CJ_BIT	0..1	Enable library (optional, default = 1)
<i>unitOnOff</i>	CJ_BIT	0..1	Unit status If status ON: normal operation If status OFF: the compressors are forced to OFF.
<i>numComp</i>	CJ_BYTE	1..8	Number of compressors that can be used
<i>numReq</i>	CJ_BYTE	1..8	Number of steps/compressors that are requested to be ON by the regulation
<i>compOut[8]</i>	CJ_BIT	0..1	Array[8] Actual value of the compressor outputs
<i>compStatus[8]</i>	CJ_BYTE	0..255	Array[8] Internal status and diagnostic of the compressors: Bit0 = compressor alarm Bit4 = manual mode Bit5 = excessive operating hours Bit6 = excessive starts Bit7 = delay time in progress

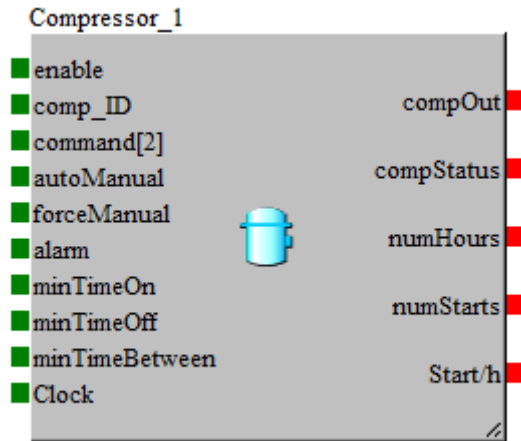
<i>priority[8]</i>	CJ_DWORD		Array[8] Value used to give priority to each step/compressor (e.g. compressor operating hours or number of starts)
<i>forceOFF</i>	CJ_BIT	0..1	1 = Force OFF all the compressor outputs immediately (optional, default = 0)
<i>gradualOFF</i>	CJ_BIT	0..1	1 = Force OFF all the compressor outputs gradually (optional, default = 0)
<i>gradualON</i>	CJ_BIT	0..1	1 = Force ON all the compressor outputs gradually (optional, default = 0)
<i>forceON</i>	CJ_BIT	0..1	1 = Force ON all the compressor outputs immediately (optional, default = 0)
<i>FIFO_LIFO</i>	CJ_BIT	0..1	It defines the logic to switch OFF/ON the compressors, in case of equal priority (e.g. same operating hours) 0 = FIFO 1 = LIFO (optional, default = 1 LIFO)
<i>timerStartup</i>	CJ_WORD	0..65535 [sec]	Bypass delay at startup, before requesting the activation of the compressors (optional, default = 0)
<i>tOnOther</i>	CJ_WORD	0..65535 [sec]	Bypass delay after a compressor transition, before requesting the activation/deactivation of the next compressor (optional, default = 0)

<i>Output</i>	<i>Type</i>	<i>Range</i>	<i>Description</i>
<i>command[0]</i>	CJ_S_BYTE	0..8	Compressor identifier which to send the command to: 0 = configuration in progress 1..8 = Compressor index
<i>command [1]</i>	CJ_S_BYTE	1..8	Command to the compressor corresponding to the index: -2 = Force OFF -1 = Gradual OFF 0 = Stand still 1 = Gradual ON 2 = Force ON



<i>Internal Status</i>	<i>Type</i>	<i>Range</i>	<i>Description</i>
<i>Timer_Startup</i>	CJ_WORD	0..65535 [sec]	Counter in seconds of compressor activation delay after startup
<i>Timer_On_Other</i>	CJ_WORD	0..65535 [sec]	Counter in seconds of the delay for activation/deactivation of next compressor

Compressor Library

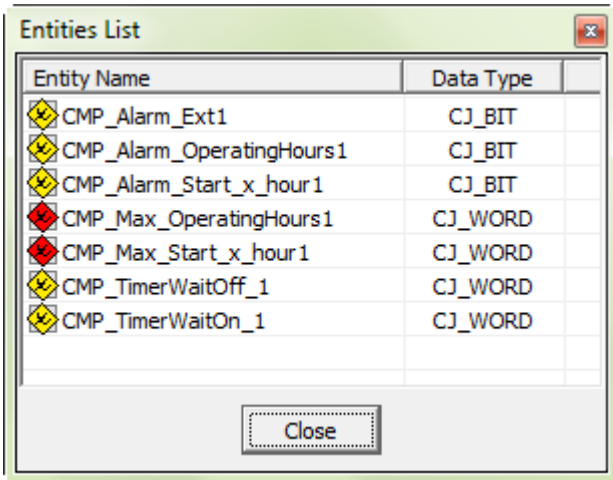


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<i>Input</i>	<i>Type</i>	<i>Range</i>	<i>Description</i>
<i>enable</i>	CJ_BIT	0..1	Enable library (optional, default = 1)
<i>comp_ID</i>	CJ_BYTE	1..8	Compressor Index. This value must be univocal in the application.
<i>command[0]</i>	CJ_S_BYTE	0..8	Value received from the Sequencer output: 0 = during changing of configuration 1..8 = Value to be compared with the Compressor index
<i>command[1]</i>	CJ_S_BYTE	1..8	Value received from the Sequencer output: -2 = Force OFF -1 = Gradual OFF 0 = Stand still 1 = Gradual ON 2 = Force ON
<i>autoManual</i>	CJ_BIT	0..1	It enables the possibility to manually command the compressor output with the value <i>forceManual</i> (optional, default = 0)
<i>forceManual</i>	CJ_BIT	0..1	It is the value to manually command the compressor
<i>alarm</i>	CJ_BIT	0..1	It is the condition for compressor generic alarm

<i>minTimeON</i>	CJ_WORD	0..999 [sec]	Once activated, the compressor will remain ON for this period of time before it can be switched OFF
<i>minTimeOFF</i>	CJ_WORD	0..999 [sec]	Minimum time that shall elapse from last switch-OFF before the compressor can be switched back ON again
<i>minTimeBetween</i>	CJ_WORD	0..999 [sec]	Minimum time that that shall elapse between two switch ONs of the same compressor
<i>Clock</i>	CJ_DATETIME	-	It allows the correct calculation of the number of starts in an hour, even in the event of a power failure (optional)

<i>Output</i>	<i>Type</i>	<i>Range</i>	<i>Description</i>
<i>compOut</i>	CJ_BIT	0..1	Compressor command: 0 = OFF 1 = ON
<i>compStatus</i>	CJ_BYTE	0..255	Internal status and diagnostic of the compressors: Bit0 = compressor alarm Bit4 = manual mode Bit5 = excessive operating hours Bit6 = excessive starts Bit7 = delay time in progress
<i>numHours</i>	CJ_DWORD		Number of compressor operating hours
<i>numStarts</i>	CJ_WORD	0..65535	Number of times the compressor has turned on
<i>Start/h</i>	CJ_BYTE	0..255	Number of times the compressor has turned on in the last hour



<i>Internal Parameters</i>	<i>Status</i>	<i>& Type</i>	<i>Range</i>	<i>Description</i>
<i>Alarm_Ext</i>		CJ_BIT	0..1	It is the condition for compressor generic alarm
<i>Alarm_OperatingHours</i>		CJ_BIT	0..1	It is the condition for compressor operating hours exceeding the threshold limit Max_OperatingHours (see below the parameter)
<i>Alarm_Start_x_hour</i>		CJ_BIT	0..1	It is the condition for number of compressor starts exceeding the threshold limit in the last hour Max_Start_x_hour (see below the parameter)
Max_OperatingHours		CJ_DWORD		Limit threshold of compressor operating hours (default = 0 → no alarm)
Max_Start_x_hour		CJ_WORD	0..65535	Limit threshold of number of compressor starts in the last hour (default = 0 → no alarm)
TimerWaitOff		CJ_WORD	0..65535 [sec]	Countdown of compressor ON minimum time
TimerWaitOn		CJ_WORD	0..65535 [sec]	Countdown of compressor OFF minimum time

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